MAINTENANCE PERFORMANCE SYSTEM (ORGANIZATIONAL) USER'S REFERENCE MANUAL

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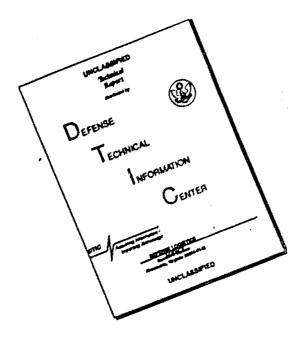
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The purpose of this effort is to develop the Maintenance Performance System'Organizational (MPS-0) which is an integrated system for measuring maintenance
performance, diagnosing performance problems, taking corrective actions, and
providing training. This report is the User's Manual for the operation of the
MPS-0 maintenance management information system (MMIS). The User's Reference
Manual describes the MMIS reports, provides guidance on analysis and interpretation of the reports, and describes procedures for the operation of the MMIS.

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CHAPTER 1 INTRODUCTION

The Maintenance Management Information System, Division 86 (MMIS-86) is a component of the overall Maintenance Performance System (Organizational) (MPS(O)). MMIS-86 provides unique information on organizational maintenance performance and training. The information is contained in reports distributed to commanders, maintenance and training managers, and maintenance supervisors.

The primary purpose of this manual is to help the report recipients interpret the information contained in the various MMIS-86 reports and suggest possible actions. A summary of MMIS-86 operation is also included.

DEVELOPMENT AND EVALUATION OF MPS(O)

The project to develop MPS(O) is one of several underway as a part of an Army Research Institute (ARI) program to improve maintenance effectiveness. The objective of MPS(O) is to enhance the effectiveness of operator and organizational level maintenance.

Sponsors of this project are the U.S. Army Ordnance Center and School, Aberdeen Proving Ground, Maryland, and the U.S. Army Training Board, Fort Eustis, Virginia. Anacapa Sciences, Inc., Santa Barbara, California, is the contractor responsible for the research and development effort.

When installation and evaluation of the MPS(O) are complete, it will represent an integrated system for measuring maintenance performance, diagnosing problems, prescribing training and providing a basis for taking other corrective actions.

ROLE OF MMIS-86 IN MAINTENANCE PERFORMANCE

The role of MMIS-86 is to provide data on maintenance effectiveness, technical proficiency, and application of resources. Data are collected, stored, and processed to provide output in the form of reports. These reports give information on performance during a specific reporting period and relate it to performance

during prior reporting periods. Data from prior reporting periods are averaged to serve as a comparative yardstick when judging current performance.

MMIS-86 reports are distributed to commanders, maintenance managers, supervisors, and trainers. They can use these reports to review maintenance performance, identify problems, and take corrective action in order to improve maintenance performance. One report is provided to individual mechanics as a record of individual skill development.

Figure 1 graphically shows the flow of maintenance information and the MMIS-86.

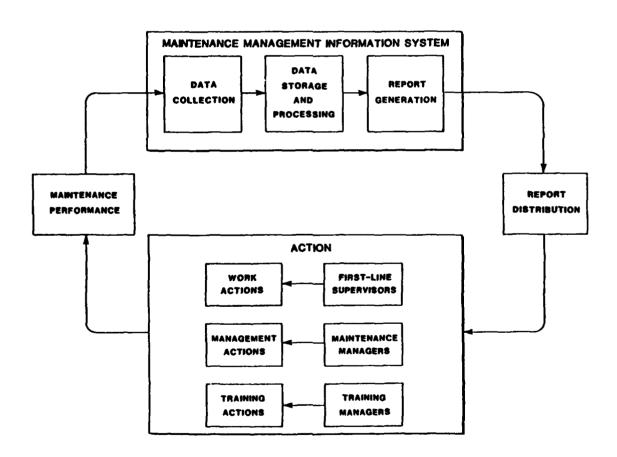


Figure 1. Maintenance information flow in MMIS-86.

MMIS-86 COVERAGE

MMIS-86 covers covers the drivers/crews of tracked vehicles, mechanics, and selected equipment in a combat battalion. A feature of MMIS-86 is that it can be modified to fit changes in MOS of personnel, section designations, equipment type, and maintenance tasks. Procedures for modifying MMIS-86 coverage are in the Operating Manual, Maintenance Management Information System, Division 86.

Specific personnel currently included in MMIS-86 are:

- Drivers/crews of M60A1 tanks, AVLB's and M113-Family Carriers
- Tactical Communications Systems Operator/Mechanic, MOS 31V
- M60A1/A3 Tank Turret Mechanic, MOS 45N
- Fighting Vehicle Systems Turret Mechanic, MOS 45T
- Light Wheel Vehicle Mechanic, MOS 63B
- M60A1/A3 Tank System Mechanic, MOS 63N
- Heavy Wheel Vehicle Mechanic, MOS 63S
- Fighting Vehicle Systems Mechanic, MOS 63T

Specific equipments currently covered in MMIS-86 are:

TRACKED VEHICLES:

- M60A1-Series Tank
 - M9, Dozer Tank
- M60A1L-AVLB
- M113A1-Family Armored Personnel Carriers
 - M106A1, 107mm Mortar Carrier
 - M125A1, 81mm Mortar Carrier
 - M132A1, Flame Thrower Carrier
 - M577A1, Command Post Carrier
 - M901, ITV, TOW Carrier
- M88A1-Medium Recovery Vehicle
- M578-Light Recovery Vehicle

WHEELED VEHICLES:

- M151-1 Ton Truck
- M35-Family 2½ Ton Trucks
- M54-Family 5 Ton Trucks
- Gama Goat Family
 - M561, 11 Ton Cargo
 - M792, 1½ Ton Ambulance

- GOER-Family
 - M520, 8 Ton Cargo
 - M553, 10 Ton Wrecker
 - M559, Fuel Tanker
 - M877, 8 Ton Cargo with Crane

COMMUNICATIONS EQUIPMENT:

- Radios
 - AN/VRC-12, Radio Set, and components
- AN/VRC 43 through 49, Radio Set, and components
 AN/VRC 64, Radio Set, and components

 Other Communication Equipment
- - CVC Helmet
 - SB-22 and SB-993 Switchboards
 - TA-1 and TA-312 Telephones
 - KY-57 Communications Security

HOW THIS MANUAL IS ORGANIZED

This manual is divided into four chapters and two appendices. Chapter 1 provides background information on the development of the system. Chapters 2 and 3 are addressed specifically to users of MMIS-86 output reports. Chapter 4 describes the system operation. The appendices provide reference information as background for more detailed analysis of the reports.

Chapter 1. Introduction

This chapter defines the purpose of the manual, provides background information on the development of MPS(O), and describes the role of MMIS-86 in MPS(O) and its coverage.

Chapter 2. MMIS-86 Reports

This chapter lists the types of reports provided by MMIS-86, describes report format and content, lists report recipients and frequency of report distribution.

Chapter 3. How To Use MMIS-86 Reports

This chapter provides, for each MMIS-86 report: a description, guidance on report analysis and interpretation, and suggestions on how the information gained from report analysis and interpretation could be used to improve maintenance effectiveness. An example of each report being discussed is provided on a facing page for reader reference.

Chapter 4. MMIS-86 Operation

This chapter provides a system overview and summarizes general procedures for operation of the system.

Appendix A. Data Sources and Data Treatment

This appendix describes, for each report, the sources of data from which the report is derived, and the processing of data by a minicomputer installed in the unit.

Appendix B. Data Collection Forms

This appendix provides an example of the forms used for data collection and input.

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CHAPTER 2 MAINTENANCE MANAGEMENT INFORMATION SYSTEM 86 REPORTS

MMIS-86 reports contain maintenance performance and training information of interest to commanders, maintenance and training managers, supervisors, and individual mechanics. The data are presented in tabular form, supplemented by information to aid interpretation of the reports and a personnel roster.

There are eleven generic tables which present data for the various MOS and equipment covered in MMIS-86. The table title describes the type of information presented. Seven of the tables have different versions. The format is basically the same in each version, but the data presented are MOS, section and/or equipment-specific. The generic table numbers and titles, and the versions by MOS/equipment, with their reference number, are listed below.

Table Number	Table Title	Versions by MOS/Equipment	Reference Number
1	Battalion Maintenance Man-Hour Summary		101
2	Maintenance Man-Hours	31V 45N/T 63B/S 63N/T	201 202 203 204
3	Average Man-Hours Per Maintenance Task	M60 AVLB M113 M88 M578 M151 M35/54 M561/792 GOER Commo	301 302 303 304 305 306 307 308 309 310
4	Combat Vehicle Maintenance Summary	M60	401

Table Number	Table Title	Versions by MOS/Equipment	Reference Number
5	Maintenance Tasks by Vehicle	M60 AVLB M113-Family M88 M578 M151 M35/54 M561/792 GOER	501 502 503 504 505 506 507 508 509
6	Maintenance Task Performance Data	M60 AVLB M113-Family M88 M578 M151 M35/54 M561/792 GOER	601 602 603 604 605 606 607 608 609
7	Certification, Qualification and Experience Summary by Section		701
8	Certification, Qualification, & Experience Summary by Individual	31V 45N/T 53B/S 63N/T	801 802 803 804
9	Qualification & Experience Summary by Task	31V 45N/T 63B/S 63N/T	901 902 903 904
10	Individual Qualification & Experience Profile	31V 45N/T 63B/S 63N/T	1001 1002 1003 1004
11	Qualification and Certification Bulletin		1101
-	Interpretation Comments Roster		1 2

FORMAT

All reports have a similar format. The header, content, and distribution information begin at the left margin. The header contains the battalion identification, table number and title, and the report period ending date (Julian and Gregorian) as shown in the example below.

1-99 ARMOR BATTALION

BATTALION MAINTENANCE MAN-HOUR SUMMARY

SIX-MONTH REPORTING PERIOD ENDING: 3083 (4 MAR 83)

The content begins two spaces below the header block. For Tables 1-11, content is cumulative data. For Table 2 and the Interpretation Comments, data content is presented in weekly intervals for the 24 most recent weeks. For these tables, the left-hand column shows the period end dates and a code letter representing the training cycle the unit was in for each week, i.e., 'G' for Green, 'R' for Red, 'A' for Amber cycle, or 'N' for no cycle. The latest period is designated by an *. For Table 2, long-term averages appear at the bottom of the period end date column. An example of this format is shown below.

The report reference number and report recipient identifiers are at the bottom of each report, under a dashed line, as shown in the example below.

REF # 901 BN: CDR X0 S3 BMO

CO: CDR

CATEGORIES

The 11 tables provide either maintenance or training management information. Tables 1-6 are of primary interest to maintenance managers and supervisors. Tables 7-11 are for commanders and managers responsible for training and personnel proficiency.

The interpretation comments are used by all recipients when analyzing reports. The roster is primarily an internal operational component of MMIS-86.

CONTENT

The contents of each report type are summarized below. A detailed description and an output example are contained in Chapter 3.

Table 1: Battalion Maintenance Man-Hour Summary

Table 1 summarizes average man-hours expended per mechanic in each maintenance section, and average maintenance hours expended per tank in each company. For comparison purposes, the hours are averaged on a weekly basis for two periods: the previous twenty weeks, and the current four weeks. Data on this table permit comparison of mechanic man-hours expended by section and identification of effort expended maintaining tanks in the various companies.

Table 2: Maintenance Man-Hours

Table 2 shows total potentially available man-hours and the proportion of these hours devoted to maintenance. It also shows the average maintenance man-hours per man for the reporting period. There are seven versions of this table, by MOS and section.

Table 3: Average Man-Hours per Maintenance Task

Table 3 provides the average number of direct man-hours to perform each maintenance task on each equipment and how many times each task was accomplished for the most current four-week period and for past periods. Tasks are "flagged" when the current man-hour average is significantly higher or lower than the past average. There are ten versions of this table, one for each type equipment.

Table 4: Combat Vehicle Corrective Maintenance Summary

Table 4 shows, by company, the numbers of corrective maintenance tasks performed and man-hours expended by mechanics and crews on each combat vehicle. The table also shows the number of tasks repeated on each vehicle. Totals of repeats, and mechanic and crew task and man-hours per vehicle are shown for the current four weeks. For comparison purposes, the same types of data are shown as a four-week average for the previous twenty weeks.

Table 5: Maintenance Tasks by Vehicle

This table provides a four-week history of all mechanic and crew maintenance tasks on a vehicle-by-vehicle basis. It also identifies when each task was performed and if the task was performed more than once, i.e., repeated. There are nine versions of this table, one for each type vehicle.

Table 6: Maintenance Task Performance Data By Vehicle

This table provides a four-week history of all mechanic and crew maintenance tasks on a vehicle-by-vehicle basis. It also indicates how many PMCS hours were expended per vehicle. For each maintenance task performed, it shows when each task was completed, who worked on the task and how many man-hours were expended. There are nine versions of this table, one for each type vehicle.

Table 7: Certification, Qualification and Experience Summary by Section

Table 7 summarizes mechanic certification, qualification and experience on maintenance tasks by section and MOS. Certification is a rating of a mechanic's overall ability. Qualification is based on supervisor evaluation of a mechanic's ability to perform a task. Experience relates to numbers of task performances. This table shows, for each MOS in a section, the percentage of the mechanics in

that section who are certified, their average percentage of task qualification and the average percentage of task experience.

Table 8: Certification, Qualification and Experience Summary By Individual

This table summarizes mechanic maintenance certification, qualification, and experience on maintenance tasks by individual. The report indicates if the mechanic has been certified, what percentage of maintenance tasks he has qualified on, and his percentage of task experience, shown both numerically and graphically. Mechanics are listed in order of percent tasks experienced, from highest percent experience to lowest. There are seven versions of this table, one for each section, by MOS.

Table 9: Qualification and Experience Summary By Task

This table summarizes qualification and experience data for all mechanics in a section. Each mechanic is listed by name and indicates either how many times he has performed each task or that he has qualified on the task. There are seven versions of this table, one for each section.

Table 10: Individual Qualification and Experience Profile

This table shows the qualification and experience credits each mechanic has accrued for each of his MOS tasks. The range of experience credits is from 1 to 99.

Table 11: Qualification and Certification Bulletin

This table lists those mechanics that were either task-qualified or certified during the past six weeks.

Interpretation Comments

The interpretation comments highlight local conditions that system users must consider when interpreting MMIS data.

Roster

The roster is a listing of mechanics covered in MMIS-86. Its primary use is as a basis for system man-hour computations. (It also indicates each mechanic's estimated time of departure (ETD), for convenience of unit personnel planners.)

DISTRIBUTION

Recipients

Recipients range in rank from the battalion commander to the individual mechanic. Each person has been assigned an abbreviated duty position identifier as shown in the list below. The identifier appears in the distribution line at the bottom of every table that person is to receive. The distribution line is divided into two sections: one for battalion-level recipients coded BN, and a second for company-level recipients, coded CO.

Recipients	Distribution Identifier
Battalion Level	BN:
Commander	CDR
Executive Officer	xo
S3	S 3
Motor Officer	ВМО
Maintenance Technician	BMT
Motor Sergeant	BMS
Section NCOIC	SEC
Mechanic	MECH
Company Level	CO:
Commander	CDR
Executive Officer	хо

Distribution of the various tables is shown in Tables 1 and 2 below.

TABLE 1
RECIPIENTS OF MAINTENANCE MANAGEMENT TABLES

Recipient

	ı	BATTALION								
Table Number and Title	CDR	xo	S3	вмо	BMT	BMS	SEC	MECH	CDR	xo
1 Battalion Maintenance Man-Hour Summary	•	•		•					•	
2 Maintenance Man-Hours				•		•	•			
3 Average Man-Hours Per Maintenance Task					•	•				
4 Combat Vehicle Main- tenance Summary		٠		•					•	
5 Maintenance Tasks by Vehicle]				•	•	•*			•
6 Maintenance Task Per- formance Data by Vehicle					•	•	•*			•

^{*}Recovery Section only (for M88s and M578s).

TABLE 2
RECIPIENTS OF TRAINING MANAGEMENT TABLES

Recipient

		BATTALION								
	Table Number and Title	CDR	xo	S3	BMO BMT	BMS	SEC	MECH		
7	Certification, Qualification and Experience Summary by Section	•	•	•	•	•				
8	Certification, Qualification and Experience Summary by Individual				•	•	•			
9	Qualification and Experience Summary by Task					•	•			
	Individual Qualification and Experience Profile						•	•		
11	Qualification and Experience Bulletin	•	•	•	•	•	•			

Frequency

Maintenance management reports are distributed every four weeks. Training management reports are distributed every six weeks, except Table 11, Qualification and Certification Bulletin, which is distributed every four weeks.

CHAPTER 3

HOW TO USE MAINTENANCE MANAGEMENT INFORMATION SYSTEM 86 REPORTS

The purpose of this chapter is to help users understand MMIS-86 reports. These reports are tools for systematic review and analysis of maintenance operations by commanders, maintenance and training managers, and supervisors. They can use these reports to observe trends and identify problems in maintenance operations. Further investigation may be required to determine specific underlying causes of the trends or problems.

The focus of this chapter is on analysis and interpretation of report information and taking actions to improve maintenance effectiveness. Each report is discussed separately. The discussion is presented in a standard format, and includes:

- Purpose of the report, or why it is in MMIS-86.
- Description of the contents of the report.
- Analysis and interpretation guidance, or what to look for.
- Action guidance or what to do.
- Example report, on a facing page.

The report examples and action guidance are illustrative only, and should not be considered Army doctrine.

For detailed information on sources of data for the reports and data treatment, see Appendix A: Data Sources/Treatment.

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TABLE 1: BATTALION MAINTENANCE MAN-HOUR SUMMARY

Purpose. This table summarizes average man-hours expended per mechanic in each maintenance section and average maintenance hours expended per tank in each company. For comparison purposes, the hours are averaged on a weekly basis for two time periods: the previous twenty weeks, and the current four weeks. Data in this table permit comparison of mechanic man-hours expended by section, and average hours expended per tank tanks in the various companies.

Description. For Maintenance Man-hours per Mechanic per Week, column headings and their meanings are:

- MOS-Mechanic MOS are listed in sequence.
- PERIOD ON WHICH AVERAGE IS BASED—Periods for which weekly average is computed: the previous twenty weeks and the current four weeks.
- AVERAGE BY SECTION—Weekly average man-hours per mechanic for applicable MOS in each section.

For Maintenance Hours per Tank per Week, column headings and their meanings are:

- MOS-Mechanic MOS are listed in sequence with no distinction by type task. Crew listings are divided by type task, i.e., CM (corrective maintenance) and PMCS (preventive maintenance checks and services).
- PERIOD ON WHICH AVERAGE IS BASED—Periods for which weekly average is computed: the previous twenty weeks and the current four weeks.
- OVERALL AVERAGE—Weekly average maintenance hours per tank shown as an overall average for all companies.
- AVERAGE BY COMPANY--Weekly average maintenance hours per tank by company.

Analysis and Interpretation. Maintenance man-hours per mechanic shows, by section, how much time a mechanic spends, on an average, actually performing maintenance. Use the data to assess how well mechanics are being used. In those sections where a mechanic's primary duty is performing maintenance, man-hours per mechanic should be about 20, or about half of his time in a normal, 40-hour work week. In the Service and Recovery sections, where mechanics have other duties in addition to performing maintenance, average man-hours may be less. Look at the highlighted items in the example and note how the current averages for MOS 31V and 63N/T in the track section are much lower than the average for previous periods.

Maintenance hours per tank shows the average time spent maintaining a tank. Use the data to analyze maintenance within a company, and see whether the hours for tank maintenance are increasing or decreasing in the current four weeks compared to the average of previous periods. Compare data across companies to

determine the relative maintenance effort by each company. Also compare the number of mechanic man-hours expended in a company to the number of crew man-hours, and examine the relationship between crew corrective maintenance (CM) and PMCS.

Look at the highlighted examples. Note that the amount of mechanic manhours expended on A Company tanks is much higher than on the tanks in other companies. Also note that the average crew man-hours, both CM and PMCS, for A Company is much lower than for other companies. The ratio of PMCS to crew CM man-hours is also much lower in A Company.

- Correlate with data from Table 2, Maintenance Man-Hours, for more detail on mechanic utilization.
- Investigate causes for over- or under-utilization of mechanics.
- Investigate companies which are over- or under-utilizing mechanic and crew maintenance time.
- Identify the relationships between crew PMCS, crew CM and mechanic maintenance time. For example, if PMCS time increases, is corrective maintenance time reduced?

1-99 ARMOR

TABLE 1: BATTALION MAINTENANCE MAN-HOUR SUMMARY

SIX-MONTH REPORTING PERIOD ENDING: 3182 (1 JUL 83)

		MAINTEN	ANCE HOUR	RS PER MECHAN	IU PER WEEK
พิดิธิ	PERIOD ON WHICH AVG IS BASEL	ALL SEC. S	VC RVY	RAGE BY SECTI	ON TRT COM
31 V	PREV 20 WKS CURR 4 WKS	18.4		Current utilize much lower the previous avera	an 13.1
45N/T	PREV 20 WKS CURR 4 WKS	20.0 21.5			20.0 21.5
638/5	PREV 20 WKS CURR 4 WKS	17.4 15 13.6 11		19.4	
63N/T	PREV 20 WKS CURR 4 WKS	15.5 17 14.9 18		19.8 15.3	

MAINTENANCE HOURS PER TANK PER WEEK

	PERIOD ON	Mechanic utiliza	ation by	A Co. n	nuch high	er than	average
MOS	WHICH AVG IS BASED	ALL CO. <u>AVERAGE</u>	<u>A</u>	A BAE	AGE BY	COMPANY U	<u>ннс</u>
45N/T	PREV 20 WKS CURR 4 WKS		3.4 3.8	2.3 2.3	2.3 2.4	2.4 2.5	1.9 2.5
63N/T	PREV 20 WKS CURR 4 WKS	F	2.9	$\frac{2}{2.2}$	1.6 1.9	2.3 1.9	1.7 1.8
CREW CM	PREV 20 WKS		$\frac{2.8}{2.7}$	3.7 3.9	4.1 3.8	3.8 3.7	3.6 4.1
CREW Pm	PREV 20 WKS CUPR 4 WKS	12/3	6.4 3.9	9.8	10.1 9.9	9.6 9.9	10 9.4
					CM and PM ower than		

REF # 101 BN: CDR X0 BMO

CO: CDR XO

TABLE 2: MAINTENANCE MAN-HOURS

Purpose. This table shows a six-month history of roster man-hours, total man-hours expended performing maintenance, and the average maintenance man-hours per man. Roster man-hours are determined from the number of personnel on the roster based on information furnished by the company/section. The maintenance man-hour data is based on work reported by mechanics performing maintenance.

Description. Column headings and their meanings are:

- PERIOD END DATE & CYCLE--Julian date ending each weekly reporting period (always a Friday) and letter designating the training cycle for the period, either Red, Green, Amber, or N for no cycle.
- ROSTER MAN-HOURS--Supervisors assess a mechanic's availability as 25, 50, 75 or 100%. Maintenance man-hours potentially available are based on 40 hours per week times this percentage.
- TOTAL MAINT MAN-HRS--The total number of maintenance man-hours spent performing maintenance during the reporting period.
- MAINT MAN-HRS PER MAN--A computation made by dividing total maintenance man-hours by the number of men assigned during the reporting period.
- 'n' or 'v' SYMBOL--Shows a 'n' if the MAINT MAN-HRS PER MAN is significantly above the long term average or a 'v' if the man-hours are significantly below the long term average. These provide "flags" for identification of significant variations.

Analysis and Interpretation. Use the data for a detailed analysis of utilization of maintenance manpower on a weekly basis. For mechanics, total maintenance man-hours should be around 50% of the roster man-hours. Maintenance man-hours per man should therefore average about 20 man-hours per period and remain fairly constant over time. Look at the highlighted items in the example and note how changes in personnel availability and utilization stand out.

- Investigate causes of high and low mechanic utilization.
- Correlate with unit readiness rate shown on DA Form 2406.

1-99 ARMOR

TABLE 2 (31V-ALL): MAINTENANCE MAN-HOURS

ONE-WEEK REPORTING PERIOD ENDING: 3182* (1 JUL 83)

PERIOD END DATE & CYCLE	ROSTER MAN-HRS	TOTAL MAINT MAN-HRS	MAINT MAN-HRS PER MAN
3021 A 3028 N 3035 R 3042 G 3049 A 3056 A 3063 A 3070 R 3077 G 3084 G 3091 A	320 320 320 320 320 320 320 320 320 320	158.0 103.5 88.3 77.8 151.9 154.7 187.6 107.9 108.3 109.6	19.7 12.9 11.0 9.7 V 19.0 19.3 23.4 A 13.5 13.5
3098 A 3105 R 3112 R 3119 B 3126 G 3133 A 3140 A 3147 R 3154 R	320 320 320 320 320 320 360 360 360	112.8 189.8 189.3 187.8 191.8 137.8 127.9 147.3 135.5	14.1 23.7 23.7 23.5 24.0 17.2 14.2 16.4 15.0
3161 G 3168 A 3175 R 3182* G	400 400 400 400	101.3 103.9 93.3 106.8	10.1 10.4 9.3 10.7 \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \
AVERAGES Char pers	nge in connel lability	222.2	

A = Significantly above average v = Significantly below average REF # 201 BN: BMO BMS SEC

TABLE 3: AVERAGE MAN-HOURS PER MAINTENANCE TASK

Purpose. This table shows the number of times each corrective maintenance task was performed and the average man-hours required to complete the task. This information is summarized over the previous twenty weeks and for the current four-week reporting period.

Description. Column headings and their meanings are:

- MOS/TASK--Mechanic MOS and tasks listed in sequence.
- TIMES DONE (PREV 20 WEEKS)--How many times the task was performed in the previous twenty weeks (prior to the current four-week period).
- AVG MAN-HRS (PREV 20 WEEKS)--An average of man-hours required to complete the task in the previous twenty weeks.
- 'A' OR 'V' SYMBOL--Shows a 'A' if the CURR AVG MAN-HRS is significantly above the PREV 20 WEEK AVG MAN-HRS or a 'V' if the CURR AVG MAN-HRS is significantly below the past average. This provides a visual reference for identification of significant variations.
- AVG MAN-HRS (CURR 4 WEEKS)--Average number of man-hours expended to complete the task during the current reporting four-week period.
- TIMES DONE (CURR 4 WEEKS)--How many times the task was performed during the current reporting four-week period.

Analysis and Interpretation. Evaluate maintenance performance by comparing the average for the current period to the past average. If the current average differs significantly from the past, it may indicate a problem. A high current average may mean that personnel are not proficient, that unusual conditions existed, or that resources were not available. A current average that is low in comparison to the past may indicate that shortcuts were taken in task performance, that the task was not done thoroughly, that task training has taken place in the interim, or that unusually proficient personnel did the task. Look at the highlighted items in the example and note those current averages that are significantly lower or higher than past averages.

- Correlate with Table 6, Maintenance Task Performance Data by Vehicle to identify who performed tasks differing significantly from the average.
- Plan work, schedule personnel, and control quality.
- Schedule closer supervision and/or training for personnel whose task performance time is significantly above the average.

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TABLE 3 (M60): AVERAGE MAN-HOURS PER MAINTENANCE TASK SIX-MONTH REPORTING PERIOD ENDING: 3182 (1 JUL 83)

	TIMES			WEEKS TIMES DONE
MOS/TASK	DONE	<u>MAN-HRS</u>	DHK-DK2	DOME
45N/T				
A **PERFORM PERIODIC SERVICE(Q,S,A,L) B PERFORM TECHNICAL INSPECTION	46 67	4.5 1.4	4.8 1.3	8 16
1 REPL SLIP RING INTERFERENCE SWITC 2 *REPL NO-BAK 3 REPL BACK DECK CLEARANCE SWITCH 4 **REPR MAIN GUN FIRING CIRCUIT 5 *REPL STBLZ SYSTEM CON BOX	6	1.5	1.4	2
6 **REPL STBLZ SYSTEM COMPONENTS 7 ADJ STBLZ SYSTEM 8 **REPL SUPERELEVATION ACTUAT 9 **REPL SUPERELEVATION ACTUAT CABLE 10 REPL ELEVATION SYSTEM	3 7 15	3.2 2.1 1.4	5.0 3.1 1.1	1 1 1
11 *BLEED TRT HYDRAULIC SYSTEM 12 REPL MANUAL ELEVATION PUMP 13 CHARGE MANUAL ELEVATION SYSTEM 14 REPL ANTI-BACKLASH CYLINDER	20 1 10	.5 3.2 1.7	3.5	2
15 ADJ BACKLASH			rrent averag	
16 REPL MAIN ACCUMULATOR 17 REPL ACCUMULATOR PRESS GAGE 18 CHARGE MAIN ACCUMULATOR 19 *REPL TO'S POWER CON HANDLE 20 REPR GNR'S HANDLE PALM SWITCHES	2 15 12 10	1.0 1.5 1.5 .\$.7	.3 .6	1 4
21 REPR TO'S HANDLE PALM SWITCHES 22 REPL GNR'S CON BOX	14	.8	^ 2.0	1.
23 *REPL/ADJ LOADER'S SAFETY SWITCH 24 REPL SOLENOID VALVE 25 PEPFORM SYNC CHECK-RAMP METHOD	9 54	1.7 1.8	1.8 1.6	1 1
26 PERFORM STAC CHECK-INDOOR METHOD 27 *PEPL AZIMUTH INDICATOR 28 REPL M13A2/M13A1D BALLISTIC COMPT 29 **REPL RANGEFINDER &/OR END HOUSING 30 **PURGE & CHARGE SIGHTS	23 37	3.1	∨ 1.0	1
<pre>A = Significantly above average v = Significantly below average</pre>			erage much past averag	e

REF# 301 BN:

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TABLE 4: COMBAT VEHICLE CORRECTIVE MAINTENANCE SUMMARY

Purpose. This table shows the numbers of corrective maintenance tasks performed and man-hours expended by mechanics and crews on each tank. The table also shows the number of tasks repeated on each vehicle.

Description. Numbers of mechanic and crew task and man-hours per vehicle and totals of repeats are shown for the current four weeks. For comparison purposes, the same types of data are shown as (i.e., twenty weeks). If more than one mechanic MOS works on a given type of vehicle, e.g., MOS 45N and 63N on a task, these tasks and hours are combined.

Column headings and their meanings are:

- BUMPER NUMBER Vehicles are listed in ascending bumper number order. The letter prefix for the number indicates the company.
- MECHANIC TASKS AND HRS The number of corrective maintenance tasks performed by mechanics and the hours spent performing the tasks, presented as the four-week average for the previous 20 weeks, and as a total for the current fourweek period.
- CREW TASKS AND HOURS The number of corrective maintenance tasks performed by a crew and the hours spent performing the tasks, that parallel the mechanics tasks and times.
- ALL RPTS The number of repeated tasks, i.e., the same task performed more than once on a vehicle (by mechanics and/or crew) shown as the four-week average for the previous 20 weeks and as a total for the current four-week period.

Analysis and Interpretation. Use the data to analyze tank maintenance within a company and determine which tanks needed most and least maintenance. Compare the totals for the current period to the average of previous periods to determine whether the amount of maintenance per tank is up or down.

The data show both numbers of tasks and man-hours. A small number of tasks and a large number of man-hours may indicate performance of complex tasks. Conversely, a large number of tasks and few man-hours may indicate time spent correcting minor deficiencies or performing simple tasks. A large number of mechanic tasks may indicate breakdowns or other serious faults. A number of repeated tasks may indicate improper performance of repairs or that there is a more serious undiagnosed fault, i.e., that the basic cause persists.

Compare figures among individual vehicles and with the average for all vehicles. Look at the highlighted items in the example. Many more mechanic tasks are being performed on A11 and A12 in comparison to the other tanks. Further, fewer crew tasks are being performed on these same tanks, compared to others.

The averages below the dashed line show an increase in mechanic tasks during the most recent four weeks, and a decrease in crew tasks, compared to average of previous periods.

- Investigate causes for high numbers of tasks and repeats. Look at Table 5 Maintenance Tasks by Vehicle to identify types of tasks and specific tasks repeated.
- Identify tanks with excessive maintenance requirements. Compare this with the tank's age and usage.
- Compare amounts of maintenance performed by mechanics and crews with a vehicle's operational readiness rate.

TABLE 4 (M60-A CO): COMBAT VEHICLE CORRECTIVE MAINTENANCE SUMMARY

SIX-MONTH REPORTING PERIOD ENDING High number of mechanic tasks Low number of crew tasks											
				AGE FO					OTALS RENT	FOR 4 WEEK	<u>s</u>
BUMPER NUMBER		HANIC HOURS		HOURS	RPIS*			HANIC HOURS		HOURS	<u>RPTS*</u>
A11 A12 A13 A14	16 19 9 10	32.5 38.4 18.2 20.2	7 5 13 10	6.1 4.4 11.4 8.7	5 9 3 4		25 30 14 16	52.9 63.4 30 33.8	4 55 9 6	3.5 4.3 7.8 5.2	7 9 5 5
A21 A22 A23 A24	7 8 6 9	14.2 16.2 12.1 18.2	12 15 14 12	10.5 13.1 12.3 10.5	2 3 1 4		11 12 9 15	22.2 25.4 19 31.7	7 9 8 7	6.1 8.7 2 6.1	- 3 4 2 6
A31 A32 A33 A34	7 10 9 8	14.2 20.2 18.2 16.2	14 10 12 17	12.3 8.7 10.5 14.9	2 3 2 3		10 16 14 12	21.1 32.8 29.6 25.3	8 6 7 10	6.4 5.2 6.1 8.7	2 2 3 4
AVERAGE	9.8	19.8	11.8	3 10.3	2.9		15.2	27.2	7.1	6.3	4.4
				numbe	er of meer of creer pe	ew task:					

* RPTS is the total number of tasks repeated on a vehicle.

TABLE 5: MAINTENANCE TASKS BY VEHICLE

Purpose. This table lists maintenance tasks related to each vehicle and "flags" which corrective maintenance tasks have been repeated. It provides a four-week maintenance history on a vehicle-by-vehicle basis.

Description. Column headings and their meanings are:

- VEHICLE BUMPER NUMBER--Identifies each vehicle in ascending bumper number order.
- MAINTENANCE TASK--Lists periodic service and corrective maintenance tasks performed.
- JULIAN DATE--Date task was performed.
- REPEATED TASK FLAG--An 'R' appears in this column if the same corrective maintenance task was performed more than once on the same vehicle in the last four weeks.

Analysis and Interpretation. A large volume of maintenance on a vehicle may indicate heavy operational use, high mileage/hours, or inadequate crew maintenance. A large number of repeated corrective maintenance tasks may indicate incorrect maintenance performance, lack of mechanic and crew training, and/or defective repair parts. Look at the highlighted items in the example. Note the frequency of tasks repeated on vehicle A14. Also note the low number of tasks on A13 in comparison to the other tanks listed.

- Investigate reasons for a large volume of tasks on a vehicle in comparison to others in your fleet.
- Investigate possible causes for frequent repeats of the same task.
- Correlate with past and current Table 6, Maintenance Task Performance Data by Vehicle to determine how much PMCS was performed, and who performed periodic service and corrective maintenance tasks.
- Correlate with Table 10, Individual Qualification and Experience Profile to determine mechanic task experience level.
- Schedule closer supervision, training, and quality control for vehicles and/or personnel as indicated.

TABLE 5 (M60-A CO): MAINTENANCE TASKS BY VEHICLE

FOUR-WEEK REPORTING PERIOD ENDING: 3182 (1 JUL 83)

VEHICLE BUMPER NUMBER	MAINTENANCE TASK	JULIAN DATE	REPEATED TASK FLAG
UEULLU	the state of the s		
A 11	ADJ BRAKES, CONS &/OR LINKAGE	3159	
	TROUBLESHOOT ELEC SYSTEM	3164	
	ADJ/TIGHTEN/REPL MINOR COMPONENTS	3164	
	ADJ/RESET FIRE EXT CON VALVES	3166	
	REPL SENDING UNITS OR GAGES	3166	<u></u>
	REPR MAIN GUN FIRING CIRCUIT	3171	R Short interval
	REPL M13A2/M13A1D BALLISTIC COMPT	3175	between
	REPR MAIN GUN FIRING CIRCUIT	3179	R task repeat
	REPL M32/M36 LIGHT CON SOURCE	3179	
A12	INSTL POWERPACK AFTER OTHER TASKS	3164	R
	INSTL BACK DECK	3164	R
	REM BACK DECK	3165	R
	REM DEFECTIVE/INOP POWERPACK	3168	
	REPR WIRING	3168	
	REM POWERPACK TO DO OTHER TASKS	3171	
	REM BACK DECK	3171	R
	INSTL POWERPACK AFTER OTHER TASKS	3171	R
	INSTL BACK DECK	3171	R
		 1	Low number of tasks
A 13	ADJ/TIGHTEN/REPL MINUR CUMPUNENTS	3157	in comparison to other
L	REPL NO-BAK	3164	tanks in platoon
A 14	THE AREA OF THE COURT FOR THE COLUMN TO A SECTION	3157	R
HIA	REPL AIR CLEANER BLOWER MUTUR REPL BLOWER MOTOR RELAY	3157 3157	K R
		3165	
	REPL AIR CLEANER BLOWER MOTOR REPL BLOWER MOTOR RELAY	3165	R
	REPL BLOWER MOTOR RELAT	3168	K High number of
	REM BACK DECK	3168	tasks repeated
	REM POWERPACK TO DO OTHER TASKS	3168	frequently
	REPL SUPERELEVATION ACTUATOR	3173	R /
	REPR MAIN GUN FIRING CIRCUIT	31 73)
	REPL m13A2/m13A10 BALLISTIC CUMPI	3175	
	REPL SUPERELEVATION ACTUATOR	3183	p
	The transfer the second of the	CF at CFCF	
A 16	REM DEFECTIVE/INOP POWERPACK	3171	
	REM BACK DECK	3171	
	INSTL POWERPACK AFTER OTHER TASKS	3171	
	INSTL BACK DECK	3171	

TABLE 6: MAINTENANCE TASK PERFORMANCE DATA BY VEHICLE

Purpose. This table is an expanded version of Table 5. It shows all service and corrective maintenance tasks accomplished on each vehicle during the most recent four-week period, whether these tasks were performed by mechanics or crew, and how much time was spent performing each task. Mechanics who performed tasks are listed by name. Crew tasks show only "CREW." The report also shows the number of PMCS man-hours expended by the crew for the report period.

Description. Column headings and their meanings are:

- VEHICLE BUMPER NUMBER--Identifies each vehicle in ascending bumper number order.
- MAINTENANCE TASK AND PERSONNEL--Lists completed periodic service and corrective maintenance tasks by vehicle and the personnel performing them, either MECHANIC (by name) or CREW. Each mechanic's name is followed by his primary MOS and paygrade. PMCS will always be the last task listed for each vehicle.
- CM MAN-HOURS--Number of corrective maintenance man-hours expended to complete the listed task.
- PM MAN-HOURS--Number of preventive maintenance man-hours to perform each periodic service and total of PMCS man-hours expended on the vehicle during the reporting period.
- JULIAN DATE--Julian date each corrective maintenance and periodic service task was completed.

Analysis and Interpretation. Examine the current maintenance history of each vehicle, who worked on each task, and how long it took to complete it. If repairs have been done incorrectly, identify personnel who need training and/or closer supervision. Also analyze the number of CM tasks and PMCS hours by vehicle. Compare the number of CM tasks to total PMCS man-hours. If number of CM tasks are high, this may indicate not enough time is being devoted to PMCS on that vehicle.

- Correlate with Table 5, Maintenance Tasks by Vehicle, to determine which personnel worked on tasks that were repeated frequently, and with Table 10, Individual Experience Profile, to determine mechanic task experience level.
- Check emphasis on PMCS.
- Audit maintenance performed on each vehicle.
- Improve quality control and training.

TABLE 6 (M60-A CO): MAINTENANCE TASK PERFORMANCE DATA BY VEHICLE

FOUR-WEEK REPORTING PERIOD ENDING: 3182 (1 JUL 83)

VEHICLE BUMPER NUMBER	MAINTENANCE TASK AND PERSONNEL	CM MAN- HKS	PM MAN- JULIAN HRS DATE
A 1 1	ADJ BRAKES, CONS &/OR LINKAGE ANDREWS (63N-E2)	.5	3159
	TROUBLESHOOT ELEC SYSTEM LEE(45N-E5)	1.0	3164
	ADJ/TIGHTEN/REPL MINOR COMPONENTS CREW	2.0	3164
	ADJ/RESET FIRE EXT CON VALVES WILLIAMS(63N-E4)	2.0	3166
	REPL SENDING UNITS OR GAGES WILLIAMS(63N-E4)	4.0	3166
	REPR MAIN GUN FIRING CIRCUIT ROBERTS(45N-E2)	. 6	Identification of personnel performing
	REPL M13A2/M13A1D BALLISTIC COMPT RUSH(45N-E5)	2.0	task
	RUSH(45N-E5)	1.0	3179
	REPL M32/M36 LIGHT CON SOURCE ROBERTS(45N-E2)	. 6	3179 [Low number
	PMCS		of PMCS hour:
A12	INSTL POWERPACK AFTER OTHER TASKS WILLIAMS(63N-E4) CREW	1.5	3164
	INSTL BACK DECK WILLIAMS(63N-E4) CREW	1.5 4.3	3164
	REM BACK DECK WILLIAMS(63N-E4) CREW	1.2 3.1	3165

REF# 601 BN:

BMT BMS SEC CO: XO

TABLE 7: CERTIFICATION, QUALIFICATION, AND EXPERIENCE SUMMARY BY SECTION

Purpose. This table shows, for each MOS in a section, the percentage of the mechanics in that section who are certified, their average percentage of task qualification and their average percentage of task experience.

A soldier gains experience by performing maintenance tasks. After performing a task three times, he starts getting credit for each performance of that task. Numbers of performances alone, however, is not a sufficient indication of a mechanic's ability. His ability can be indicated by certification or qualification. Certification is determined by maintenance supervisors at battalion level. It indicates that a mechanic is able to perform a minimum of 70% of the tasks in his MOS at a certain level of competence. Qualification applies to individual tasks. It is a rating of task performance by the first-line supervisor. He may qualify a mechanic on the basis of experience and observation, completion of training or passing a "hands-on" test.

Description. Column headings and their meanings are:

- MOS--Mechanic MOS listed in sequence.
- MEASURE--Indicators of mechanic ability/experience, (explanatory footnotes are shown at bottom of table).
- SECTION -- Technical areas related to mechanic's work assignment.

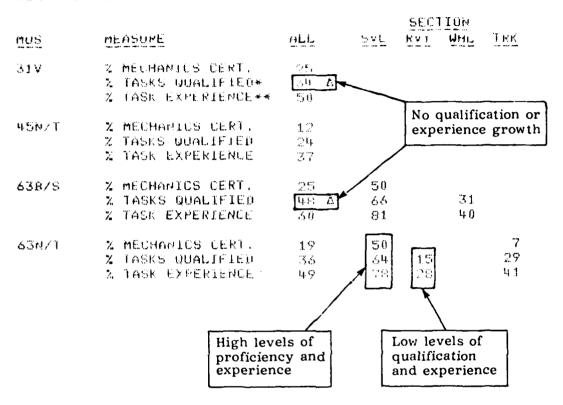
Analysis and Interpretation. Examine the measures across sections to identify the sections with high and low percentages of qualified and experienced mechanics. Also note sections where no qualification or experience growth is occurring.

- Identify overall levels of certification, qualification and experience by MOS in
- Allocate qualified, experienced mechanics by section.
- Investigate causes for no growth in qualification or experience.

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TABLE 7: CERTIFICATION, QUALIFICATION AND EXPERIENCE SUMMARY BY SECTION

SIX-WEEK REPORTING PERIOD ENDING: 3182 of JUL 83)



- * % TASKS QUALIFIED is the average percentage from all mechanics of all MOS tasks for which a mechanic could be qualified.
- ** % TASK EXPERIENCE is the average percentage from all mechanics of MOS tasks that a mechanic has performed 3 or more times.
- Δ indicates NO qualification or experience growth during the last six weeks.

REF # 701 BN: CDR X0 S3 BMO BMS

TABLE 8: CERTIFICATION, QUALIFICATION, AND EXPERIENCE SUMMARY BY INDIVIDUAL

Purpose. This table summarizes the certification, qualification and task experience of mechanics in grades E1-E5 in each MOS, by section. A soldier gains experience by performing maintenance tasks. After performing a task three times, he starts getting credit for each performance of that task. Number of performances alone, however, is not a sufficient indication of a mechanic's ability. His ability can be indicated by certification or qualification. Certification is determined by maintenance supervisors at battalion level. It indicates that a mechanic is able to perform a minimum of 70% of the tasks in his MOS at a certain level of competence. Qualification applies to individual tasks. It is a rating of task performance by the first-line supervisor. He may qualify a mechanic on the basis of experience and observation, completion of training or passing a "hands-on" test.

Description. Column headings and their meanings are:

- NAME/PAYGRADE--A listing of names, primary MOS, and paygrades of individuals working in the MOS. Names are listed in descending order of percentage tasks experienced. The 'ALL' at the bottom of the list shows the average for all personnel listed.
- MOST RECENT CERT--Shows the most recent certification if a mechanic has been certified. Certification is shown as an 'A' or 'B,' for Level A or B.
- % TASKS QUAL--Lists the percentage of each mechanic's total maintenance tasks on which he has qualified.
- % TASKS EXP'D--A percentage of the soldier's total maintenance task experience (number of performances).
- % TASKS EXPERIENCED GRAPH--A dashed line on the right of the table scaled form 0-100 represents the same percent task experience in graphic form. A '+' appearing at the end of the line indicates the soldier has gained experience on one or more maintenance tasks in the last six weeks. A heavy vertical line represents the average task experience of all the personnel on the report shown as a percentage.

Analysis and Interpretation. Examine the percent task experience of individual mechanics to identify the most and least experienced. Note personnel without a '+' appearing at the end of the graphic representation of their percent task experience. This shows the personnel have not gained experience on maintenance tasks in the last six weeks.

Action. Use results of your analysis to:

- Assign personnel with a high percent task experience to perform critical/complex tasks and as trainers of less experienced personnel.
- Provide experience and training for personnel with low percent task experience. Identify specific tasks on which additional experience is needed from Table 10, Individual Qualification and Experience Profile.
- Rotate work assignments to provide growth by exposing personnel to new tasks, i.e., tasks they have not previously performed.

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TABLE 8 (31V-ALL): CERTIFICATION, QUALIFICATION AND EXPERIENCE SUMMARY BY INDIVIDUAL

SIX-WEEK REPORTING PERIOD ENDING: 3182 (1 JUL 83) Personnel ranked by experience % MOST % TASK EXPERIENCE RECENT TACKS TASK NAME / PAYGRADE CERT QUAL EXPER ↓ COLLIER(31V-E6) 84 В HOLLOWAY(31V-E5/ 69 33 AUAMS(31V-E5) 57 71 A JOHASON (31V-E4) Α 52 63 mitchell(31V-E4) 48× 55 48 JONES(31V-E3) **40**€ DONOVAN(36K-E4) 25 42 NASH(050-E4) 19 39 ROSS(31V-E2) 15 6 NICHOLS(31V-E2) Ü 6 51 ALL 40 Concentrate training and supervision on personnel below the group average

REF# 801 BN: BMO BMS SEC

[#] indicates additional certifications

^{*} qualification growth during last six weeks

⁺ Experience growth during last six weeks

TABLE 9: QUALIFICATION AND EXPERIENCE SUMMARY BY TASK

Purpose. This table summarizes qualification and experience data for all mechanics in a section. Each mechanic is listed by name and indication of either how many times he has performed each task or that he has qualified on the task.

Description. Column headings and their meanings are:

- EQUIPMENT/TASK--Lists each type equipment which that MOS works on. Maintenance tasks for each equipment are listed below the equipment designation.
- NAME--Abbreviated names of mechanics in the section, listed alphabetically. Number of times each task performed, or task qualification shown by 'Q,' listed under name.

Analysis and Interpretation. Use this table to compare task performance by and among individuals. Identify those personnel most experienced or qualified to perform a task and those least experienced. The training goal is to get mechanics qualified on tasks. A high number of performances (experience) without qualification may indicate that the mechanic is performing the task incorrectly and can't become qualified. It may also mean that you are not checking the performance of your personnel and qualifying them for tasks on which they are proficient.

Action. Use results of your analysis to:

- Guide work assignment. If repair completion is urgent, assign your most experienced personnel to the task. For routine repairs, assign personnel who need to gain experience on that task and supervise them closely.
- Guide training. Concentrate training on those tasks where experience and repair frequency are low.

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TABLE 9 (63B/S-SVC): QUALIFICATION AND EXPERIENCE SUMMARY BY TASK SIX-WEEK REPORTING PERIOD ENDING: 3182 (1 JUL 83)

NAME/TIMES DONE

		L.	N E	
	E B	. '	0 - 6 = 0	
EQUIPMENT/TASK	A	В	R	
Provide training and job exposure	A			Use most experienced
where individual experience is low	-1	-		personnel on critical
	Υ.	٧		and complex tasks
A PERFORM PERIODIC SERVICE(Q,S,A,L)	1. 0	Q	2	
B PERFORM TECHNICAL INSPECTION	U	Q	2	
1 ** ADJ VALVES	1.	Q	5	
2 *ADJ CLUTCH PEDAL FREE TRAVEL	0	Q	2	
3 REPL CLUTCH, PRESS PLATE&THROW BRG	0	7	2	
4 *REPL CARBURETOR	0	ద	ľŤ	
5 REPL FUEL LINES&VENT TUBES	5	Q	9	
6 REPL FUEL FILTER(S)	7	Q	15	
7 ** REPL FUEL PUMP	i	õ	10	
8 REPL FUEL TANK	o o	õ	4	
9 REPL EXHAUST GASKETS	2	Q	17	
10 REPL MUFFLER &/OR TAIL PIPE	3	Q	11	
11 REPL RADIATOR	1	Q	7	
12 REPL COOLANT HOSESACLAMPS	5	Q	Q	
13 REPL BELTS &/OR PULLEYS	1	Q	Ø	
14 ADJ BELTS	7	O.	Q	
15 REPL GENERATOR	1.	Q	5	
16 REPL STARTER	0	ø	l.j.	
17 REPL IGNITION DISTRIBUTOR	Ö	Õ	6	
18 REPL CAPAC, CHTC PTS, SPK PLUGS		Q.	()	
19 ADJ CNTC PTS	1.	Ö	Q	
20 *ADJ IGNITION TIMING	Ö	Q	(j)	
Party A. Party A. A. Party A.	0	275	r:	
21 REPL \$/OR ADJ ELECTRONIC IGNITION	0	Q	2	
22 REPR WIRING	1	Q.	Q	
23 REPL BATTERIES, CABLES &/OR CLAMPS	-3	Q	Q 0	
24 REPL CIRCUIT BREAKERS	1.	Q	Q	
25 REPL LIGHT BULBS&WIRES	6	Q	(i)	
26 REPL SENDING UNITS OR GAGES	Ü	Q	6	
27 REPL UNIVERSAL JOINTS	0	5	3	
* Level A task				
** Levet B task				
The second section of the second section s				. 100 MB 100 MB 100 MB 100 MB 110 MB

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TABLE 10: INDIVIDUAL QUALIFICATION AND EXPERIENCE PROFILE

Purpose. This table summarizes the qualification and experience credits each soldier has received for each of his MOS tasks, and provide a skill profile. The report is produced for each mechanic.

Description. Column headings and their meanings are:

- EQUIPMENT/TASK--Lists the type of equipment and related maintenance tasks.
- QUAL--A 'Q' will appear if the mechanic has been qualified as proficient on the task by his supervisor.
- NO. TIMES DONE--Shows the number of times the soldier has performed the task to a maximum of 99 in the numerical column, and to a maximum of 20 on the graph (because of space limitations). A '+' appearing at the end of a line indicates the soldier has performed that task during the past six weeks. Look at the example, and note the gaps in experience on the various tasks.

Analysis and Interpretation. This table can help determine the specific tasks on which an individual requires experience or training. Note the tasks that have been performed infrequently or not at all.

Action. Individuals and their immediate supervisors should use information in this table to:

- Supplement the Job Book as a record of individual experience.
- Supervisors should use it to guide work planning and individual task assignment. Individuals should request/assign work on tasks where their experience is lacking.
- Assist in preparing for an SQT. Identification of task experience or lack of it should serve as a guide for self-study and group training.

+	Experience	growth o	during last	5 i y	weeks		

28 REPL FINAL DRV

29 REPL FINAL DRV SEALS

31 REPL MAIN BRAKE LINE

32 BLEED BRAKE LINES

35 ADJ SERVO BANDS

REF# 1001

30 REPL MASTER OR SLAVE CYLINDER

33 ADJ BRAKES, CONS &/OR LINKAGE

34 REPL PARKING BRAKE CABLE

BN:

SEC MECH

3

9

14.

27

11

6

2

TABLE 11: QUALIFICATION AND CERTIFICATION BULLETIN

Purpose. This table lists all mechanics who have qualified on tasks or been certified during the previous six weeks.

Description. Column headings and their meanings are:

- MECHANIC--Listing of mechanics by name who have either been qualified or certified within the previous six-week period.
- NUMBER OF NEW TASKS QUALIFIED--Listing of total number of tasks on which mechanic has newly qualified.
- CERTIIFICATION--Shows aera and level of certification if mechanic has been certified.

Analysis and Interpretation. Review the table to identify mechanics newly qualified or certified.

Action. Use Table 11 to:

- Provide recognition to mechanics newly qualified or certifed.
- Post on unit bulletin boards as an announcement of mechanic achievements.
- Release information to news media publicizing mechanic achievements.
- Correlate with Table 7: Certification, Qualification and Experience Summary by Section, and compare numbers of new qualifications or certifications to levels of proficiency and experience.
- Investigate reasons for low numbers of new qualifications or certifications, particularly if Table 7 shows low overall levels of proficiency.

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TABLE 11: QUALIFICATION AND CERTIFICATION BULLETIN

SIX-WEEK REPORTING PERIOD ENDING: 3182 (1 JUL 83)

THESE MECHANICS WERE EITHER TASK-QUALIFIED OR CERTIFIED DURING THE PAST SIX WEEKS:

	NUMBER OF NEW TASKS	CERTIFICATION
MECHANIC	QUALIFIED	AREA/LEVEL
DAVIS(63N-E4)		TRACK/A
CONROY(63N-E5)		TRACK/B
KURTZ(63N-E4)	3	
SAMSON(63N-E4)	14	

INTERPRETATION COMMENTS

Purpose. This report contains descriptive information highlighting local conditions that may have influenced data on other MMIS-86 reports.

Description. Comments are listed by reporting period.

Analysis and Interpretation. Examine the comments to see how they relate to maintenance performance. For example, preparation for, and recovery from, field training should be periods of intense maintenance activity. Similarly, the level of maintenance activity may be reduced during Christmas holidays.

Action. Use interpretation comments when analyzing MMIS-86 reports.

INTERPRETATION COMMENTS

SIX-MONTH REPORTING PERIOD ENDING: 3182* (1 JUL 83)

```
PERTOD
END DATE
           COMMENT
& SYCLE
          SUPPORT NATIONAL GUARDS
3621
3000
          <AFTER-OPERATION MAINTENANCE>
      R
3635
          <UNIT HOLIDAY?
      R
3042
      ij.
          <PAYDAY ACTIVITIES >
3049
      A
          <ADC(S) INSPECTION>
3056
      Α
          <TRAINING HOLIDAY>
3063
          <PREPARATION FOR DOWNRANGE>
          <TRAINING DOWNRANGE BEGINS>
3070
      G
          <TACTICAL TRAINING DOWNRANGE>
3077
      G
3084
      G
3091
          <PETURN FROM DOWNRANGE>
      Α
3698.
          Α
                                                     Activities that may
          <TRAINING HOLIDAY>
3105
      R
                                                     reduce maintenance
          3112
      12
                                                     performance
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           STRAINING HOLIDAY>
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          COLVISION ACTIVITIES WEEK>
3:33
      A
          <Q SERVICES>
3140
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          <PREPARATION FOR TANK GUNNERY>
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      R
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      G
                                                 Activities that may
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      ß
                                                 increase maintenance
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3138
                                                 performance
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          <TRAINING HOLIDAY>
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3132* G
```

ROSTER

Purpose. The roster primarily provides a basis for maintenance man-hour computations. It has a secondary use as a listing of personnel covered in MMIS-86 and how much time each has remaining in the unit.

Description. The roster is a listing of unit personnel working in a mechanic MOS covered by MMIS-86. For each person, the roster shows:

- MOS--Duty MOS.
- NAME--Name, followed by primary MOS and paygrade in parentheses.
- CODE #--Unique number used as an identifier for system data entry and processing.
- %--The percentage of time spent working in the MOS, i.e., 25, 50, 75 or 100 (full-time).
- HIST--Indication whether or not a task experience history has been entered. A blank indicates a history has been entered, and an 'N' in the column indicates that it has not.
- START DATE--The earlier of when a person joined the unit or was covered in MMIS-86.
- ETD DATE--Estimated time of departure from unit.
- DAYS LEFT--Days left from end of report period to ETD date. Two asterisks mark those persons with 45 or less days remaining.

Analysis and Interpretation. Analysis of the roster can identify:

- Personnel working outside their primary MOS.
- Personnel with no Task Experience History entered in the system.
- Personnel with limited time remaining in the Army.

Action. Results of roster analysis may be used to:

- Schedule training and award of secondary MOS for personnel working outside their primary MOS.
- Follow up on Task Experience History completion.
- Check on status of replacements for departing personnel.

ROSTER

MOS	\$1.4.\$\$1"						replacemen
20 00 00 00 00 00 00	NAME	CODE#	% IN MOS	HIST	STRT DATE	ETD DATE	DAYS LEFT
	THE COLUMN TWO COLUMNS AND AND AND ADDRESS			W W	*** ***		
31V	ALL SECTIONS	400	50		72 4 to to	1. O 4 1:	197
erson orking	→BEAUMONT, J(05B-E4)	100			3144 3129	4014 3212	30 **
utside	DEGASPERIS, R(31V-E6)	103	$\begin{array}{c} 100 \\ 100 \end{array}$			9212 4015	198
orimary	HALE, C(31V-E7)	101 102			31 29 3129	5057	606
MOS	►KELLER,V(05C-E3)	102	50		ಎ೩೭೭	auar	000
45N/T	ALL SECTIONS						
	BURGETT, W(45N-E3)	105	100	И	3129	4327	510
	HARRIS, J(45N-E4)	104	100	Å	3129	4015	198
	W000DALL,R(45N-E2)	106	1.0.0		3168	3365	183
63B/S	SERVICE SECTION						
000/0	GARFIELD, G(33B-E2)	107	100	- 1	3129	5314	863
	KANUTH, J(63B-E5)	108	100	ſ	3129	4093	276
	KELLEY, H(63B-E4)	109	100		3129	4237	420
				- 1			
	WHEELS SECTION						
	ELLINGER, G(63B-E3)	1.1.1.	t 0 0	1	3129	5327	876
	HINDIN,R(63B-E4)	112	100	- 1	3129	4020	203
	LINDSAY,J(63B-E3)	110	100	- 1	3129	5058	607
63N/T	SERVICE SECTION						
C.C.I.	BAKER, D(33T-E3)	113	1.00	ľ	3129	6278	1192
	CHRISTENSON, K(63N-E4)	114	100		3129	9077	2087
	FIGUEROA, A(63T-E5)	115	1.00		3129	6285	1199
				1			
	RECOVERY SECTION DICKEY, A(33N-E5)	116	100		3129	7004	1283
	DIMEO,A(63N-E2)	117	100		3129	5116	655
	MINEU, A COORTEZ)	1.1.7	# 10 U	1	OLMY	SITO	0 00
	TRACK SECTION						
	ÜÜÜGLAS,R(63N-E4)	118	1.00	1	3129	4063	Ç44 FÇ
	ERHART,B(63N-E3)	119	1 (1 (1	1	2126	44 () Com	248
	HAGGERTY,F(33N-E4)	129	100	!	3129	8285	1030
	HANKS,,(63N-E6)	121	100	N	3129	3740	.7(9
	LUKER,U(63N-E3)	4 75 75 4 8 8	រូពិម	1 1	-34.29	40.0	1, }
	STZHARTIN,I(63M-62)	123	1.00	LL	31.29	Eight.	1.00
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CHAPTER 4

MAINTENANCE MANAGEMENT INFORMATION SYSTEM 86 OPERATION

This chapter provides an overview of MMIS-86 operation and refers the reader to other sources for more detailed information.

MMIS-86 operation involves collection of data on maintenance performance, entering, storing, and processing these data in a computer, and producing a series of output reports for distribution to users. The system operates with minimum interference to normal unit operations, and uses existing information sources where possible.

Detailed information on system operation is in the Operating Manual, Maintenance Management Information System, Division 86.

PERSONNEL

Operating MMIS-86 requires a trained system operator. Duties of the operator are to collect and check data, enter the data in the computer, print and distribute the required reports and interact with information providers and users.

Other personnel needs are minimal. Members of combat vehicle crews, mechanics, and supervisors must make entries on specific MMIS-86 forms as a part of their daily maintenance routine.

EQUIPMENT

The MMIS-86 operates with an IBM 5120 computing system, consisting of an IBM 5110 Model 3 computer and an IBM 5103 printer. The computing system requires both an MMIS program diskette and a data storage diskette.

Other equipment needs are a chair and a desk/table for the system operator, and a file cabinet or drawers for storing the data forms, reports and other support materials.

SUPPLIES

Operation of MMIS-86 requires special data collection forms and blank diskettes. Use of the forms and diskettes is covered in the Operating Manual, Maintenance Management Information System, Division 86.

FACILITIES

An adequate work area is the only facility required for operation of the MMIS-86. The area must have space for a desk, chair, table, and files.

FORM COMPLETION

Operation of MMIS-86 requires completion of various special forms. Some of these forms require entries by personnel with maintenance responsibilities, i.e., drivers/crews, mechanics, and supervisors. Other forms are completed by the system operator. Table 3 lists the MMIS-86 forms and the persons making entries on the various forms.

TABLE 3
PERSONS MAKING FORM ENTRIES BY TYPE FORM

		r	GL20U2 WIRKII	ig rorm em	ries
#	MMIS-86 Form Title	Driver/ Crew	Mechanic	System Operator	Supervisor
1	Crew Maintenance	X		· · · · · · · · · · · · · · · · · · ·	
2	Mechanic Maintenance		X		
3	Maintenance Task Experience History (by MOS)		X		
4	Interpretation Comments			X	
 5	Training Cycle Definition			X	
6	Roster Update			X	
7	Vehicle Bumper Number			X	
8	Mechanic Certification or Task Qualification				X

Persons Making Form Entries

DATA COLLECTION

Completed forms are collected from the various personnel by the system operator. Forms are collected from a central point in each company, and in battalion maintenance and battalion communications platoons. The system operator checks the collected forms for completeness and validity of the data. Immediate action must be taken to correct incomplete entries and resolve questions of validity/accuracy.

DATA ENTRY

The data collection forms are designed for entry of the data into the computer without additional annotation. The data on the completed forms is entered into the computer by the system operator. When the appropriate program has been selected, the information from each form can be entered in the computer.

REPORT GENERATION AND DISTRIBUTION

The computer stores and processes the raw data entered from the forms. At specified intervals the system operator has the computer generate and print reports showing the results from the processed data. After the reports are printed they are assembled in sets for each user. The report sets are then distributed to the appropriate recipients by the system operator.

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APPENDIX A

DATA SOURCES/TREATMENT

This appendix describes, for each of the 11 MMIS-86 reports, the sources of data that generate the report and the computing algorithms processed by the system computer. Examples of the eight input data forms are provided in Appendix B.

TABLE 1: BATTALION MAINTENANCE MAN-HOUR SUMMARY

Only one version of this table is produced for a given battalion. For the top portion of the table, Maintenance Hours Per Mechanic Per Week, input data are obtained from Form 2, Mechanic Maintenance. For each MOS and section, two weekly averages are given. The top line gives the number of maintenance hours worked per mechanic per week, averaged over the previous 20 weeks (excluding the most recent 4 weeks). This weekly average is defined by the formula:

$$\begin{array}{c|c}
N & 20 \\
\sum & \sum & M_{ij} \\
i=1 & j=1
\end{array}$$

where M_{ij} is the number of maintenance hours worked by mechanic during previous week, and N is the number of mechanics with the appropriate MOS for the section. Similarly, the weekly per mechanic maintenance hour average during the current four-week period is defined by:

$$\begin{array}{ccc}
N & 4 \\
\sum & \sum & M_{ik} \\
i=1 & k=1 \\
\hline
& 4N
\end{array}$$

where \mathbf{M}_{ik} is the number of maintenance hours worked by mechanic during the current week, and N is defined as above.

For each MOS, the maintenance hour average under the ALL column is based on a weighted average of the sections having visible entries. Computationally, this weighted section average is defined as:

$$\frac{\sum_{j=1}^{S} A_{j}m_{j}}{T}$$

where A_j is the weekly per mechanic maintenance hour average for section j, m_j is the number of mechanics in section j, S is the number of sections with visible entries for that MOS, and T is the total number of mechanics working in the MOS, i.e.,

$$T = \sum_{j=1}^{S} n_j .$$

The ALL column averages are calculated the same way for both the previous 20week average and the current 4-week average.

The bottom portion of Table 1, Maintenance Hours per Tank per Week, is derived from input data obtained from Form 1, Crew Maintenance; Form 2, Mechanic Maintenance; and Form 7, Vehicle Bumper Number. For each MOS and company, two weekly per tank averages are given. The top line gives the number of maintenance hours expended per tank per week, averaged over the previous 20 weeks (excluding the most recent 4 weeks). This weekly average is defined by the formula:

$$\begin{array}{ccc}
N & 20 \\
\sum & \sum & T_{ij} \\
i=1 & j=1
\end{array}$$

where T_{ij} is the number of maintenance hours expended on $Tank_i$ during the jth previous week, and N is the number of tanks in the company. Similarly, the weekly company per tank maintenance hour average during the current four-week period is defined as:

$$\begin{array}{c|c}
N & 4 \\
\sum & \sum \\
i=1 & k=1
\end{array}$$

where T_{ik} is the number of maintenance hours expended on Tank_i during current week k, and N is defined as above.

For each MOS, the weekly maintenance hour average under the OVERALL AVERAGE column is based on a weighted average of the companies having visible entries. Computationally, this weighted company average is defined as:

$$\begin{array}{c} S \\ \sum\limits_{j=1}^{S} A_j t_j \\ \hline \end{array} ,$$

where A_j is the weekly per tank maintenance hour average for company, t_j is the number of tanks in company, S is the number of companies with visible entries (usually S=5), and T is the total number of tanks in the battalion. The OVERALL AVERAGE is computed the same way for both the previous 20-week and current four-week periods.

TABLE 2: MAINTENANCE MAN-HOURS

This table will be produced for each mechanic MOS. Input data are obtained from:

- Form 2, Mechanic Maintenance
- Form 6, Roster Update

ROSTER MAN-HRS, obtained from Form 6, is the weighted sum of the manhours available to the unit for a given week. The "weight" is given by the proportion of time (1/4, 1/2, or 3/4) the man spends in the particular MOS. A 40-hour work week is assumed. For example, suppose a unit has three men in the MOS who are active on the roster for the week in question. If these men spend 1/4, 3/4, and 1/2 of their time, respectively, in that MOS, then the ROSTER MAN-HRS for that week will be: (1/4)(40) + (3/4)(40) + (1/2)(40) = 60 man-hours.

TOTAL MAINT MAN-HRS is the sum of all maintenance hours recorded during the week on Form 2 by personnel with the specific MOS. Assistance manhours are not included in the TOTAL MAINT MAN-HRS figure.

MAINT MAN-HRS PER MAN is based on the ratio:

TOTAL MAINT MAN-HRS (ROSTER MAN-HRS)/40

The denominator of this expression, ROSTER MAN-HRS/40, gives the fractional number of men that are available during the week. For example, if 200 roster hours were listed for the week and 15 total maintenance man-hours recorded, the number of maintenance man-hours per man would be: 15/(200)/40 = 3.0.

The average for each of the three measures discussed above appear as LONG-TERM AVERAGES at the bottom of each Table 2. This average is based on the first 23 weeks of data in the table; data for the last week are not used to compute the average. By a convention that applies to all MMIS-86 tables, only those weeks for which data were recorded are included in the average. For example, if only three weeks of TOTAL MAINT MAN-HRS data appeared in the table, with values 5, 8, and 5, then the LONG-TERM AVERAGE would be (5 + 8 + 5)/3 = 6.0. This same rule applies to TOTAL MAINT MAN-HRS. The LONG-TERM AVERAGE for MAINT MAN-HRS PER MAN is equal to:

LONG-TERM AVERAGE OF TOTAL MAINT MAN-HRS LONG-TERM AVERAGE OF ROSTER MAN-HRS/40

The carets that occasionally appear to the right of MAINT MAN-HRS PER MAN indicate those weeks when the measure is substantially above (^) or below (v) its LONG-TERM AVERAGE. Carets are assigned according to the following rules:

If MAINT MAN-HRS PER MAN > (LONG-TERM AVERAGE + $1.5\sqrt{\text{LONG-TERM AVERAGE}}$), assign \wedge .

If MAINT MAN-HRS PER MAN < (LONG-TERM AVERAGE - 1.5 √ LONG-TERM AVERAGE), assign ∨.

This algorithm is based on the convention for forming a statistical confidence interval, assuming that maintenance hours follow an exponential distribution. 1

¹Miller, I., & Freund, J. E. Probability and statistics for engineers. Englewood Cliffs, New Jersey: Prentice-Hall, 1965.

TABLE 3: AVERAGE MAN-HOURS PER CORRECTIVE MAINTENANCE TASK

This table is generated from data on: Form 1, Crew Maintenance and Form 2, Mechanic Maintenance. The two left-hand columns are based on data recorded before the **beginning** of the four-week reporting period. TIMES DONE is the number of times a particular task was performed by the specific MOS before the report period started. PAST AVG is the average number of total man-hours expended on the task over the same period.

In the two right-hand columns, CURR AVG and TIMES DONE are calculated the same way as their counterparts in the left-hand columns, except that they cover data collected during the most recent four-week reporting period. The upright and inverted carets that occasionally appear to the right of the CURR AVG number are designed to flag man-hour averages that deviate substantially from the previous average. The carets are generated according to the algorithm:

If CURR AVG > 2 (PAST AVG), then print ^ If CURR AVG < 1/2 (PAST AVG), then print v.

TABLE 4: COMBAT VEHICLE CORRECTIVE MAINTENANCE SUMMARY

Five versions of this table are produced, one for each company. Input data are obtained from:

- Form 1, Crew Maintenance
- Form 2, Mechanic Maintenance
- Form 7, Vehicle Bumper Number

The left-hand side of the table pertains to data collected during the 20 weeks prior to the current four-week period. Each row of this sub-table indicates the number of mechanic tasks, number of mechanic hours, number of crew tasks, number of crew hours, and number of tank-specific repeated tasks, averaged over the current four weeks. Computationally, these averages are defined as:

$$\sum_{i=1}^{N} M_{ij}$$

where M_{ij} refers to one of these five measures on the ith data Forms 1 or 2 for Tank_j, and N is the number of such forms collected during the 20-week period. The AVERAGE line corresponds to the arithmetic average of all visible entries above the line. For a given measure, then, AVERAGE is defined as:

$$\sum_{j=1}^{N} A_{j/N} ,$$

where A_j is the average for $Tank_j$, and N is the number of tanks with visible entries.

The right-hand subtable provides a summary of the same five measures over the current four-week period. In this case, the entries correspond to four-week totals, not averages, as defined by:

$$\sum_{i=1}^{N} M_{ij},$$

where M_{ij} refers to the measure on the ith Form 1 or 2 for $Tank_j$, and N is the number of such forms obtained during the four-week period. As above, the AVERAGE line corresponds to the arithmetic average of all visible entries above the line.

TABLE 5: MAINTENANCE TASKS BY VEHICLE

Table 5 is generated from data on:

- Form 1, Crew Maintenance
- Form 2, Mechanic Maintenance
- Form 7, Vehicle Bumper Number

Table 5 lists in chronological order the maintenance tasks performed on each vehicle. For a given vehicle, maintenance tasks that appear more than once in the list are flagged with an "R" in one of the right-hand columns. Both the initial and subsequent occurrence(s) of the task are flagged. To facilitate visual identification of specific repeated tasks and the determination of the time interval

between repeats, the position of the "R" shifts one column to the right each time a different repeated task is found in a vehicle's history. Repeat flags are also generated if a task was performed by different MOSs over time, such as removal of the M60 powerpack (MOS 63N/T and crew). Note that only repeat corrective maintenance tasks are flagged with an "R"; periodic services will not be flagged.

TABLE 6: MAINTENANCE TASK PERFORMANCE DATA

Table 6 is generated from:

- Form 1, Crew Maintenance
- Form 2, Mechanic Maintenance
- Form 7. Vehicle Bumper Number

All preventive and corrective maintenance tasks performed on each vehicle during the past 28 days are listed in the order they were performed. For corrective maintenance tasks, the names and man-hours for each of the mechanics participating in the repair are listed under the CM MAN-HOURS column to right. Only man-hour data are shown for tasks performed by crews. Mechanic data come from Form 2 and crew data come from Form 1.

For periodic services, the names of the mechanics participating in the work are derived from Form 2 data and appear under the appropriate task description. Hours attributed to each individual do not appear in the PM MAN-HOURS COLUMN to the right. Rather, the total number of man-hours expended on the task is displayed to the right of the task name under the PM MAN-HOURS column.

For PMCS, the names and man-hours associated with the individual participants are not displayed. Instead, the total number of man-hours expended on PMCS for the vehicle during the reporting period is indicated under the PM man-hours column. Since this figure is usually accumulated over a number of days, a Julian date is not indicated. PMCS is always the last task displayed for a given vehicle.

TABLE 7: CERTIFICATION, QUALIFICATION AND EXPERIENCE SUMMARY BY SECTION

One version of this table is generated for a battalion. Input data are obtained from:

• Form 2, Mechanic Maintenance

- Form 3, Maintenance Task Experience History
- Form 6, Roster Update
- Form 8, Mechanic Certification or Task Qualification.

For each MOS and relevant maintenance section, three measures are displayed. % MECHANICS CERT. is the percentage of mechanics working in the section who have earned either an A or B level certification in any technical area. Computationally, this percentage is defined by the ratio M/N, where M is the number of mechanics with any type of certification and N is the number of mechanics in the section having the appropriate MOS.

% TASKS QUALIFIED is the average percentage from all mechanics on all MOS tasks for which a mechanic could be qualified. Computationally, this percentage is defined as:

$$\begin{array}{c}
N \\
\sum_{i=1}^{N} Q_{i} \\
\hline
NT
\end{array}$$

where Q_i is the number of tasks on which the ith mechanic is qualified, N is the number of mechanics with the appropriate MOS in that section, and T is the total number of tasks for which the mechanic could be qualified. This number varies across the MOSs as follows:

- \bullet 31V, T = 33
- 45N/T, T = 71
- \bullet 63B/S, T = 152
- 63N/T, T = 370.

% TASK EXPERIENCE is the average percentage from all mechanics of MOS tasks that a mechanic has performed three or more times. Computationally, this percentage is defined as:

where E_i is the number of tasks that the ith mechanic has performed three or more times, and N and T are defined the same way as above.

The ALL column refers to, for each MOS and measure, the weighted average percentage of the maintenance sections containing that MOS. ALL is defined as:

$$\frac{\sum_{i=1}^{S} P_{i} n_{i}}{N},$$

where P_i is the percentage displayed for the ith section, n_i is the number of mechanics with the appropriate MOS in the ith section, and N is the total number of mechanics with the appropriate MOS in all the sections—i.e.,

$$N = \sum_{i=1}^{S} n_i .$$

TABLE 8: CERTIFICATION, QUALIFICATION, AND EXPERIENCE SUMMARY BY INDIVIDUAL

This table will be produced for each mechanic MOS. Input data are obtained from:

- Form 2, Mechanic Maintenance
- Form 3, Maintenance Task Experience History
- Form 6, Roster Update
- Form 8, Mechanic Certification or Task Qualification

The MOST RECENT CERT column displays, for each mechanic, the technical area and proficiency level of his most recent certification (if any). Mechanics having multiple certifications are denoted by a '#.' The % TASKS QUAL and % TASKS EXPER measures are computed in the same way as in Table 7.

Values of % TASKS EXPER are depicted graphically directly to the right. The dotted lines display the experience percentage in 3% increments. The vertical

line corresponds to the overall average displayed on the ALL line. The "+" to the right of the graph indicates that the man has performed a PM or CM task (i.e., turned in a Form 2) within the previous 42 days.

Each measure is summarized by the ALL line at the bottom of the table. Under the MOST RECENT CERT column, ALL refers to the total number of mechanics who have received any type of certification. With respect to the % TASKS QUAL and % TASKS EXPER measures, the ALL line displays the arithmetic average of all **visible** entries above the line.

Since the task history information in Form 3 is used to derive the experience measure, a mechanic must fill out a Form 3 to be included in Table 8. Those individuals not having a Form 3 record in the system will be omitted from Table 8 even though they have performed maintenance in the unit and have turned in data on Form 2.

TABLE 9: QUALIFICATION AND EXPERIENCE SUMMARY BY TASK

Input data for this table come from:

- Form 2, Mechanic Maintenance
- Form 3, Maintenance Task Experience History
- Form 6, Roster Update
- Form 7, Vehicle Bumper Number
- Form 8, Mechanic Certification and Qualification

The NO. TIMES column gives the total number of times the man has performed the task since entering the service. This number is obtained by adding, for each task, the number of experiences recorded on the man's Form 3 history to the number of task experiences accrued since he has been covered under the system. If a mechanic had qualified in a particular task, as indicated on Form 8, then a Q will appear instead of NO. TIMES.

TABLE 10: INDIVIDUAL QUALIFICATION AND EXPERIENCE PROFILE

This table is produced for every mechanic that has performed work on, or has a history of maintenance on, a given vehicle type. Input data come from Forms 2, 3, 6, and 8. Under the QUAL column, a Q is placed next to each task on which

the mechanic has qualified, as indicated on Form 8. NO. TIMES is defined in the same was as Table 9. NO. TIMES is also graphed in the right-hand part of the table. Values are plotted, in increments of 1, from 0 to 20. A '+' is placed at the end of the dotted line for each task that the man performed one or more times during the past 42 days.

TABLE 11: QUALIFICATION AND CERTIFICATION BULLETIN

Only one version of this report is generated for a battalion. Input data are obtained from:

- Form 2, Mechanic Maintenance
- Form 6, Roster Update
- Form 8, Mechanic Certification or Task Qualification

Table 11 lists, in alphabetical order, the names of every mechanic from all maintenance sections who either qualified on one or more tasks or received a technical area certification in the previous 42 days. With respect to task qualifications, the middle column of the table indicates the total number of tasks from all vehicles for which the man received a qualification, as determined by the Form 8 data base.

Regarding certification, the right-hand column shows the technical area and proficiency level for which a man has been certified. If a man has received more than one certification during the preceding 42 days, these additional certifications will also be displayed.

APPENDIX B

EXAMPLES OF MMIS-86 FORMS

This appendix contains examples of each data collection form used in MMIS-86. For detailed information and instructions on use of each form, refer to the Operating Manual, Maintenance Management Information System, Division 86.

1 CREW MAINTENANCE

(For completion instructions see reverse side)

1.		Juliar	n date	2		
2.	"60 "ANTB" 13	Equipr	nent	Турє	•	
3.		Vehic	le bu	mper	numt	oer
¥. 5.	Task Numbers Names & Man-Ho					
·		urs ———				
						}

2 MECHANIC MAINTENANCE

(For completion instructions see reverse side)

7.

Assistance Man-Hrs (Operators/Crew)

3 MAINTENANCE TASK EXPERIENCE HISTORY (31V)

HOW TO COMPLETE THIS FORM

- Check the MOS shown in () at the end of the form title above to be sure it matches your duty MOS.
- Print your name, primary MOS, and paygrade below.

NAME_	PRIMARY MOSPAYGRADE
	 Make the estimates requested below. THIS IS NOT A TEST so please be honest.
	• Look at the first task on the list.
	 Estimate how many times you have done this task since you com- pleted AIT or OSUT.
	 Enter the number in the space for that task. If you have never done the task, leave the space blank.
	• Continue with the task estimates. Read down each column.

COMMUNICATIONS EQUIPMENT **COMMUNICATIONS EQUIPMENT (Continued)** MAINTENANCE TASK LIST Test loudspeaker Replace antenna element, AT-19. Test microphone or handset 20. Service wire, WD-1 and/or reel, 1095 OR AS-1730 Replace antenna matching unit, MX-6707 Replace RF capie, CS 1... Replace cable, CX-4722/4723 Test receiver/transmitter, RT-Test/replace KY-57 Test antenna element, AT-1095 OR AS-1730 OR AS-1730 23. ____ Test antenna matching unit, MX-6707 6. _____ Test receiver, R-442 7. ____ Replace amplifier, AM-2060 Test RF cable, CG-1773 Test cable, CX-4722/4723 8. Replace mounting, MT-1029 Test amplifier, AM-2060 26. or MT-1898 27. Test mounting, MT-1029 or 9. Replace audio frequency amplifier, MT-1898 AM-1780 10. Replace intercom control set, 28. ___ Test audio frequency amplifier, C-2296/7/8 AM-1780 29. Test intercom control set, C-11. ____ Replace radio control set, C-2296/7/8 30. Test radio control set, C-2299 2299 12. Replace frequency select control, 31. ____ Test frequency select control, C-2742 13. ____ Replace power cable, CX-4655 C-2742 32. ____ Test power cable, CX-4655 (VRC-64) 14. Replace suppressor, MX-7778A 15. Test/repair helmet, CVC (VRC-64) 33. ____ Test suppressor, MX-7778A Perform periodic servicePerform technical inspection 16. Test/repair switchboard, SB-22 OR SB-993 17. Test/repair telephone, TA-312 OR TA-1 64

3 MAINTENANCE TASK EXPERIENCE HISTORY (45N/T)

HOW TO COMPLETE THIS FORM

- Check the MOS shown in () at the end of the form title above to be sure it matches your duty MOS.
- Print your name, primary MOS, and paygrade below.

NAME _	PRIMARY MOS PAYGRADE
	 Make the estimates requested below. THIS IS NOT A TEST so please be honest.
	• Look at the first task on the list.
	 Estimate how many times you have done this task since you com- pleted AIT or OSUT.
	 Enter the number in the space for that task. If you have never done the task, leave the space blank.
	• Continue with the task estimates. Read down each column.

M60A1 TANK MAINTENANCE TASK LIST

1. ____ Replace slip ring interference switch Replace no-bak Replace back deck clearance switch Repair main gun firing circuit 5. Replace stabilization system control box 6. _____ Replace stabilization system components Adjust stabilization system Replace superelevation actuator Replace superelevation actuator cable 10. ____ Replace elevation system 11. ____ Bleed turret hydraulic system 12. Replace manual elevation pump 13. Charge manual elevation system 14. Replace anti-backlash cylinder 15. Adjust backlash 16. Replace main accumulator Replace accumulator pressure gauge 18. ____ Charge main accumulator

M60A1 TANK (Continued)

19	Replace TC's power control handle
20	Repair gunner's handle palm switches
•	
21.	Repair TC's handle palm switches
22.	Replace gunner's control box
23.	Replace/adjust loader's safety switch
24.	Replace solenoid valve
25.	Perform synchronization check -
	ramp method
0.0	Danfarra averabase i di
26	Perform synchronization check -
	indoor method
27	Replace azimuth indicator
28.	Replace M13A2/M13A1D ballistic
00	computer
29	Replace rangefinder and/or
	end housing
30	Purge and charge sights
31.	Poploso M29/M2C light control
J1	Replace M32/M36 light control source
20	
32.	Replace turret power distribution
	box
33	Adjust cupola cradle assembly

M901 ITV (Continued) M60A1 TANK (Continued) 21. ____ Remove/install hydraulic accum-34. ____ Replace/repair cradle jack screw assembly ulator Troubleshoot turret electrical 22. Remove/install safety relief valve system 23. Remove/install pressure relief 36. ____ Adjust, tighten, or replace minor valve Purge ITA 24. components Purge ITA Purge squad leader's periscope Perform periodic service (Q. 26. ____ Remove/install fire interrupt/intercom S, A or L) assembly Perform technical inspection 27. ____ Remove/install azimuth switch assembly 28. Adjust azimuth switch assembly MAINTENANCE TASK LIST Remove/install azimuth cam 1. Replace hydraulic filter 2. Service hydraulic accumulator 3. Service hydraulic system Remove/install driver's/gunner's level indicator lamp assembly Perform periodic service (Q, S, A or L) 4. _____ Bleed-down hydraulic pressure 5. Remove or install access covers Perform technical inspection B. 6. _____ Repair launcher guide rails 7. ____ Repair missile latch manual control handle 8. ____ Repair missile latch actuator straight shaft 9. Remove/install elevation cylinder 10. ____ Remove/install erection arm 11. ____ Remove/install erection drive motor 12. ____ Remove/install load position stop 13. ____ Remove/install stow position stop 14. ____ Remove/install high stowage erection arm stop 15. Remove/install chains 16. ____ Adjust deceleration linkage 17. Remove/install azimuth pointer and light Remove/install MGS box assembly Remove/install azimuth drive

20. Remove/install azimuth brakes

Replace service brakes Replace service brake lines

Replace master cylinder

Replace wheel cylinder

Replace parking brakes

and hoses

3 MAINTENANCE TASK EXPERIENCE HISTORY (63B/S)

HOW TO COMPLETE THIS FORM

- Check the MOS shown in () at the end of the form title above to be sure it matches your duty MOS.
- Print your name, primary MOS, and paygrade below.

NAME_	PRIMARY MOSPAYGRADE
	 Make the estimates requested below. THIS IS NOT A TEST so please be honest.
	• Look at the first task on the list.
	 Estimate how many times you have done this task since you com- pleted AIT or OSUT.
	 Enter the number in the space for that task. If you have never done the task, leave the space blank.
	• Continue with the task estimates. Read down each column.

M151 1 TON TRUCK (Continued) M151 & TON TRUCK MAINTENANCE TASK LIST Replace and/or adjust electronic Adjust valves Adjust clutch pedal free travel ignition 22. Repair wiring Replace clutch, pressure plate Replace batteries, cables and/or clamps and throwout bearing Replace circuit breakers Replace carburetor Replace light bulbs and wires Replace fuel lines and vent Replace sending units or gages 26. ____ 27. Replace universal joints Replace fuel pump Replace fuel tank Replace fuel tank Replace fuel filters Replace differential, front or Replace exhaust gaskets Replace differential seal 29. Replace transmission seals Replace muffler and/or tail pipe Replace sleeve, shaft and cross wheel drive seals, flange ____ Replace radiator and spindle Replace coolant hoses and clamps Replace belts and/or pulleys Replace wheel bearing Adjust wheel bearing 33. Adjust belts Replace generator Adjust service brakes 34. Adjust parking brakes ____ Replace starter Replace ignition distributor Replace capacitor, rotor contact

38. 39.

points and/or spark plugs _ Adjust contact points

20. Adjust ignition timing

M15	1 TON TRUCK (Continued)	M35/M54	2½/5 TON TRUCK (Continued)
41.	Adjust toe in	21.	Replace horn and/or wiring
42.	Replace upper and lower ball	22.	Replace emergency warning
	joints		buzzer
43.	Replace upper and lower suspension	23.	Replace universal joint
40.	arms	24.	Adjust service brakes
44.	Replace springs	25.	Replace hand brake shoe
45.	Replace shock absorbers		_ respect hand brake shot
70.		26.	Replace service brake shoe
46.	Replace front shock bushings	27.	Replace master cylinder
47.	Replace or repair tires	28	Replace master cylinder Replace wheel cylinder
48.	Replace windshield wiper motor	29. ——	Replace brake lines, fittings
49.	Replace windshield wiper arm	20	or hoses
45.	and blade	30	
50.	Replace windshield	· · ·	vac)
50.	Replace wildsheld		7 4.6)
51.	Replace personnel heater assembly	31	Repair air system lines and
52.	Troubleshoot electrical system	·	fittings
53.	Adjust, tighten, or replace minor	32.	Replace air compressor
55.	components	33.	Replace air compressor drive
	components	·	belt
Α.	Perform periodic service (Q,	34.	Replace/repack wheel bearings
Α.	S, A or L)	04	and outer seals
В.	Perform technical inspection	35.	Replace inner axle seals
ь.	Ferrorm technical inspection	·	Replace filler axie seals
M35	/M54 2½/5 TON TRUCK	36.	Replace/repair tires
	NTENANCE TASK LIST	37	Replace/tighten lug studs and
144.72		••• —	nuts
1.	Adjust clutch controls and linkage	38	
2.	Replace clutch controls and	39. ——	Adjust steering gear Replace pitman arm
۷.	linkage	40.	Replace drag link components
3.	Replace electrical intank fuel	¥0	recpiace drug link components
J.	pump	41	Replace steering knuckle boot
4.	Tighten fuel lines and fittings	42.	Replace spring shackles and
	Adjust/replace accelerator		bolts
5.	controls and linkage	43.	Replace windshield wiper motor
	controls and mikage	44.	Replace windows, doors, or
6.	Replace fuel or oil filters		mirrors
7.	Replace exhaust gaskets	45.	Replace or repair winch cables,
	Replace air cleaner		shear pin, or drive shaft
8. 9.	Replace radiator		onear ping or arrac branc
	Replace radiator hose and clamps	46.	_ Troubleshoot electrical system
10.	replace radiator flose and eramps	47.	Adjust, tighten, or replace minor
11	Replace water pump	T''	components
11.			components
12.	Adjust fan belt	Α.	Perform periodic service (Q,
13.	Replace fan belt	··· —	S, A or L)
14.	Replace starter	В.	Perform technical inspection
15.	Replace battery, cables and/or	D	recroim recrimear inspection
	clamps	M561/M79	92 14 TON TRUCK
16	Replace 25 amp voltage regulator		IANCE TASK LIST
16.	Replace generator/alternator	MAIN I EN	IN TON INDI
17.	Replace lights and switches	1.	_ Replace oil filter element
18. 19.	Replace sending units or gages	1	Replace air box drain tube
	Repair wiring/cables	3.	
20.	weban, withinkle capies	٠	_ Adjust accelerator linkage

M561/M792 14 TON TRUCK (Continued)

Adjust engine stop cable Replace air cleaner element Replace exhaust gaskets Replace muffler and/or tailpipe Adjust belts Replace belts 9. Replace radiator Replace starter motor 11. Repair wiring 12. 13. Replace batteries, cables and/or clamps Replace lights 14. Replace horn assembly Adjust transmission control and linkage Replace universal joint Adjust parking brake handle and linkage Replace master cylinder 19. Adjust and bleed service brakes Replace front or rear steering gear box Replace tractor and carrier steering knuckle Replace tractor and carrier tie rod assemblies Repair tractor front torque tube bearing Replace tractor front and carrier shock absorbers Replace inner and outer central axle shock absorbers Replace steering wheel Replace windshield wiper motor Replace personnel heater 29. Replace bilge pump Replace watertight seals 31. Troubleshoot electrical system Adjust, tighten or replace minor components Perform periodic service (Q, S, A or L) Perform technical inspection

FOR 63S ONLY

GOER FAMILY MAINTENANCE TASK LIST

2. 3. 4. 5.	Replace generator Replace and/or adjust belts Replace starter Repair wiring Replace primary fuel filter element
6.	 Replace secondary fuel filter element
7.	Adjust service brakes
8.	 Replace king pins
9.	 Replace/repair horn
10.	 Troubleshoot electrical system
11.	 Adjust, tighten or replace minor components
A.	 Perform periodic service (Q,
В.	 S, A or L) Perform technical inspection

3 MAINTENANCE TASK EXPERIENCE HISTORY (63N/T)

HOW TO COMPLETE THIS FORM

- Check the MOS shown in () at the end of the form title above to be sure it matches your duty MOS.
- Print your name, primary MOS, and paygrade below.

NAME_	PRIMARY MOSPAYGRADE
	 Make the estimates requested below. THIS IS NOT A TEST so please be honest.
	• Look at the first task on the list.
	 Estimate how many times you have done this task since you com- pleted AIT or OSUT.
	 Enter the number in the space for that task. If you have never done the task, leave the space blank.
	• Continue with the task estimates. Read down each column.

70

M60A1 TANK/AVLB MAINTENANCE TASK LIST

1. ____ Remove defective/inoperative powerpack Ground hop powerpack Install repaired powerpack Remove powerpack to do other task(s) Install powerpack after completing other task(s) ___ Remove back deck Install back deck Replace fuel lines and/or fittings Replace fuel filters Replace oil cooler 11. Replace oil filters 12. Replace oil cooler lines Adjust accelerator, throttle controls, and linkage Replace accelerator, throttle controls, and/or linkage Troubleshoot electrical system ____ Repair wiring Replace sending units or gages Replace circuit breakers Replace batteries, cables, and/or clamps Replace voltage regulator

M60A1/AVLB (Continued)

Z1.	Replace Starter
22.	 Replace generator and/or seal
23.	 Replace air cleaner blower
	 motor
24.	 Replace blower motor relay
25.	 Replace fan tower seal
	 •
26.	Adjust transmission linkage
27.	 Replace transmission shifting
	 control assembly
28.	 Replace final drive
29.	 Replace final drive seals
30.	 Replace master or slave cylinder
31.	 Replace main brake line
32.	 Bleed brake lines
33.	 Adjust brakes, controls, and/or
	 linkage
34.	 Replace parking brake and/or
	 cable
35.	 Adjust servo bands
36.	 Adjust steering controls and
_	linkage
37.	 Replace fixed fire extinguishers
38.	 Adjust/reset fixed fire extin-
	guisher control valves

M60A1/AVLB (Continued)		M113 CARRIER FAMILY (Continued)		
39	Replace road wheel/support	16.	Replace starter solenoid Replace generator	
	roller bearings and seals	17.	Replace generator	
40	Replace shock absorber	10.	replace belts and or himeys	
		19.	Adjust belts Troubleshoot electrical system	
41	Replace shock absorber bushings	20.	Troubleshoot electrical system	
42	Adjust, tighten, or replace minor		•	
	components	21	Repair wiring	
AVLB (ONLY	22	Replace sending units or gages Replace batteries, cables, and/or	
		23	Replace batteries, cables, and/or	
43	Replace or adjust bridge stow		clamps	
4.4	locks	24.	Replace voltage regulator	
44. —	Replace hydraulic control valve	25	Adjust voltage regulator	
45.	Bleed hydraulic system			
40	D. 1	26	Adjust transmission linkage	
46	Replace hydraulic lift cylinder Replace hydraulic lines and	27	Replace transmission cross	
47.	Replace hydraulic lines and		shaft	
40	Hillings	28	Replace oil filters	
46	Replace hydraulic pump Replace hydraulic pressure	29	Replace oil filters Replace oil cooler Replace oil cooler hose and	
49	Replace hydraulic pressure	30	Replace oil cooler hose and	
	gage		fittings	
M60A1	/AVI.R	21	Domingo final drive	
		31	Replace final drive	
A	Perform periodic service (Q,	32.	Adjust laterals (steering control)	
_	S, A or L) Perform technical inspection	$\frac{33.}{34.}$ ——	Adjust laterals (steering control) Replace pivot steer assembly Replace fixed fire extinguisher	
В	Perform technical inspection	35	Replace road wheel arm and	
		33	hub	
	ARRIER FAMILY		nao	
MAIN'I'	ENANCE TASK LIST	36.	Replace road wheel bearings	
	7	37.	Replace road wheel bearings Replace idler wheel arm and	
1	Remove defective/inoperative	•••	spindle	
•	power plant	38.	Replace U-joint	
2	Install repaired power plant	39.	Replace exhaust gaskets or	
3	Remove power plant to do other		other exhaust components	
4	task(s)	40.	Replace personnel heater	
4	Install power plant after complet-			
5.	ing other task(s) Replace fuel filters	41.	Replace bilge pump	
٧	Replace fuel fifters	42.	Replace watertight seals	
6	Replace fuel pump	43.	Adjust, tighten, or replace	
7. —	Replace fuel pressure sending		minor components	
''	unit		•	
8.	Replace fuel tank	Α		
9. —	Replace hand throttle control		S, A or L)	
10.	Replace fuel shutoff control	В	Perform technical inspection	
~·· —			•	
11.	Replace cooling fan tower		DIUM RECOVERY VEHICLE	
12.	Replace radiator	MAINTE	NANCE TASK LIST	
13.	Replace radiator hose			
14.	Replace coolant pump	1	Remove defective/inoperative	
15.	Replace starter		power plant	
		2	Ground hop power plant	
		3.	Install repaired power plant	

M88 MEDIUM RECOVERY VEHICLE M88 MEDIUM RECOVERY VEHICLE (Continued) (Continued) ____ Remove power plant to do other 34. ____ Replace final drive seals (O task(s) rings) ____ Install power plant after complet-35. ____ Adjust brakes, controls and/or linkage ing other task(s) Remove back deck 36. ____ Adjust steering controls and Install back deck linkage Replace or repair front motor 37. Replace fixed fire extinguishers 38. Adjust/reset fire extinguisher mount assembly 9. Replace fuel lines and/or fittings 10. Replace fuel filters 39. ____ Replace track adjusting arm 40. Adjust track tension 11. ____ Repair fuel shutoff control 41. ____ Replace track assembly or track valve 12. ____ Adjust accelerator, throttle block 42. ____ Replace end connector and/or controls and linkage 13. ____ Replace accelerator, throttle center guides controls and/or linkage 43. Replace road wheel or be Replace road wheel arm Replace road wheel or bearings/seals 14. Replace oil cooler 45. Replace support roller or bearings Replace oil filters and seals 16. ____ Replace oil lines 17. Troubleshoot electrical system 46. ____ Replace shock absorber or bush-18. Repair wiring ings 19. Replace sending units or gages Replace drive sprocket 48. ____ Replace or repair hoist cables Replace circuit breakers 49. Replace or repair winch cables 50. Replace spade release cables 21. ____ Replace batteries, cables and/or clamps Replace electrical fuel shutoff 51. ____ Adjust, tighten, or replace minor Replace voltage regulator Replace main engine starter components A. _____ Perform periodic service (Q, 25. Replace starter relay and housing S, A or L) assembly B. Perform technical inspection Replace main engine generator Replace APU assembly Replace APU generator starter M578 LIGHT RECOVERY VEHICLE MAINTENANCE TASK LIST Replace APU fuel pump and/or 1. ____ Remove defective/inoperative filter 30. ____ Adjust transmission linkage power plant Install repaired power plant Remove power plant to do other 31. ____ Replace transmission shifting task(s) control assembly 32. ____ Replace or repair hydraulic 4. ____ Install power plant after completing other task(s) lines and fittings 5. ____ Replace air cleaner blower 33. Replace final drive assembly

M578 LIGHT RECOVERY VEHICLE M578 LIGHT RECOVERY VEHICLE (Continued) (Continued) 36. ____ Adjust, tighten, or replace minor Replace fuel filters components Replace fuel low pressure lines and/or fittings Perform periodic service (Q. Replace oil filters S, A or L) Replace radiator 9. B. Perform technical inspection Replace water hoses and pipes M151 & TON TRUCK Replace fan MAINTENANCE TASK LIST Replace fan belts Troubleshoot electrical system Adjust valves Repair wiring Adjust clutch pedal free travel Replace sending units or gages Replace clutch, pressure plate 16. ____ Replace batteries, cables, and/or and throwout bearing ___ Replace carburetor clamps Replace fuel lines and vent Replace voltage regulator Replace generator tubes Replace final drive Replace fuel filters Adjust shifting controls and Replace fuel filters Replace fuel pump linkage Replace fuel tank Replace exhaust gaskets 21. ____ Adjust mechanical brake controls 9. _ Replace muffler and/or tail and linkage pipe Replace fixed fire extinguishers Replace road wheel arm and 11. Replace radiator Replace coolant hoses and clamps Replace road wheel Replace belts and/or pulleys Replace idler arm and hub Adjust belts 14. _ Replace generator Replace drive sprocket hub 15. Adjust track tension Replace starter Replace track assembly 16. Replace track shoes (pads) Replace ignition distributor Replace capacitor, rotor contact Adjust steering control and points and/or spark plugs linkage Adjust contact points 19. Adjust ignition timing Replace lockout cylinder assem-Replace and/or adjust electronic Replace boom cable Replace boom hydraulic cylinder Replace hydraulic lines and ignition Repair wiring Replace batteries, cables and/or fittings Replace personnel heater assemclamps Replace circuit breakers bly 25. Replace light bulbs and wires

M151 1 TON TRUCK (Continued)		M35/M54 2½/5 TON TRUCK MAINTENANCE TASK LIST		
26.	Replace sending units or gages			
27.	Replace universal joints	1 Adjust clutch controls and linkage	e	
28.	Replace differential, front or	2. Replace clutch controls and		
	rear	linkage		
29.	Replace differential seal	3 Replace electrical intank fuel		
30.	Replace transmission seals	pump		
		4 Tighten fuel lines and fittings		
31.	Replace sleeve, shaft and cross	Adjust/replace accelerator		
	wheel drive seals, flange	controls and linkage		
	and spindle			
32.	Replace wheel bearing	6. Replace fuel or oil filters		
33.	Adjust wheel bearing	7. Replace exhaust gaskets Replace eir cleaner		
34.	Adjust service brakes	o Replace an excanci		
35.	Adjust parking brakes	9 Replace radiator		
		10. Replace radiator hose and clamps	S	
36.	Replace service brakes			
37.	Replace service brake lines	11. Replace water pump		
	and hoses	12. Adjust fan belt		
38.	Replace master cylinder	13. Replace fan belt		
39.	Replace wheel cylinder	14. Replace starter		
40.	Replace parking brakes	15 Replace battery, cables and/or		
		clamps		
41.	Adjust toe in			
42.	Replace upper and lower ball	16 Replace 25 amp voltage regulato	·r	
	joints	16 Replace 25 amp voltage regulato 17 Replace generator/alternator 18. Replace lights and switches		
43.	Replace upper and lower suspension	18. Replace lights and switches 19. Replace sending units or gages		
	arms	13 Replace sending units of gages		
44.	Replace springs	20. Repair wiring/cables		
45.	Replace shock absorbers	B 1 1 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2		
		21 Replace horn and/or wiring		
46.	Replace front shock bushings Replace or repair tires Replace windshield wiper motor	22. Replace emergency warning		
47.	Replace or repair tires	buzzer		
48.		23. Replace universal joint		
49.	Replace windshield wiper arm	24. Adjust service brakes		
	and blade	25. Replace hand brake shoe		
50.	Replace windshield	D. J. S. Jackson J. J. J.		
	- · · · · · · · · · · · · · · · · · · ·	26 Replace service brake shoe		
51.	Replace personnel heater assembly	27. Replace master cylinder		
52.	Troubleshoot electrical system	28. Replace wheel cylinder		
53.	Adjust, tighten, or replace minor	29. Replace brake lines, fittings		
	components	or hoses		
_	- A 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	30 Replace hydraulic cylinder (hydr	0-	
Α.	Perform periodic service (Q,	vac)		
n	S, A or L) Perform technical inspection	31 Repair air system lines and		
В.	refrorm technical inspection	fittings		
		32 Renigo oir compressor		
		Replace air compressor drive		
		32. Replace air compressor Replace air compressor drive belt		

M35/M54	2½/5 TON TRUCK (Continued)	M561/M7	92 11 TON TRUCK (Continued)
34	Replace/repack wheel bearings and outer seals	16	Adjust transmission control and linkage
35.	Replace inner axle seals	17.	Replace universal joint
		18.	Adjust parking brake handle
36.	Replace/repair tires Replace/tighten lug studs and		and linkage
37.	Replace/tighten lug studs and	19.	Replace master cylinder
	nuts	20.	Replace master cylinder Adjust and bleed service brakes
38	Adjust steering gear Replace pitman arm		
39.	Replace pitman arm	21	Replace front or rear steering
40.	Replace drag link components		gear box
-		22	Replace tractor and carrier
41	Replace steering knuckle boot		steering knuckle
42	Replace spring shackles and	23	Replace tractor and carrier tie rod assemblies
	bolts		tie rod assemblies
43	Replace windshield wiper motor Replace windows, doors, or	24	Repair tractor front torque
44	Replace windows, doors, or		tube bearing
	mirrors	25	Replace tractor front and carrier
45	Replace or repair winch cables,		shock absorbers
	shear pin, or drive shaft	00	Dealers income and a Assessment
4.0	Thoublashest sheetsies lougter	26	Replace inner and outer central axle shock absorbers
40	Troubleshoot electrical system Adjust, tighten, or replace minor	97	Paplage steering wheel
47.	components	20	Replace steering wheel
	components	29	Renlace nersonnel heater
Δ	Perform periodic service (Q,	30	Replace steering wheel Replace windshield wiper motor Replace personnel heater Replace bilge pump
···	S, A or L)	·	steptace stige pamp
В.	Perform technical inspection	31.	Replace watertight seals
		32.	Troubleshoot electrical system
M561/M7	92 11 TON TRUCK	33.	Replace watertight seals Troubleshoot electrical system Adjust, tighten or replace minor
	NANCE TASK LIST		components
1.	Replace oil filter element	Α.	Perform periodic service (Q, S, A or L)
2.	Replace oil filter element Replace air box drain tube		S, A or L)
3.	Adjust accelerator linkage	В	Perform technical inspection
4	Adjust engine stop cable		
5	Replace air cleaner element		
6 .	Replace exhaust gaskets		
7.	Replace muffler and/or tailpipe		
8.	Adjust belts		
9.	Replace b. lts		
10.	Replace radiator		
11	Replace starter motor		
12.	Repair wiring		
13.	Replace batteries, cables and/or		
	clamps		
14.	Replace lights		
15	Replace horn assembly		

4 INTERPRETATION COMMENTS

Julian Date		Comment	
			<u>.</u>
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		·····	
	5 TRAINING C	YCLE DEFINIT	ION
Week ending	.	Week ending	Tastata a secolo
Julian date	Training cycle	Julian date	Training cycle
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2	6		L
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4	8		

6 ROSTER UPDATE

THOOTER OF BATE	
ADD name	
1. \square \square \square \square \square Mos	
2	
Name (Primary MOS-paygrade)	
3. \square \square \square \square \square \square \square Section 2^5 50 15 100	
4. \bigcap_{1} \bigcap_{2} \bigcap_{3} \bigcap_{4} % of time working in MOS	
5. Start date	
6. ETD date	
DELETE Effective Code# Julian date Name	
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6. [
6	
MODIFY Effective Code# Julian date Change	
MODIFY Effective Code# Julian date Change	

7 VEHICLE BUMPER NUMBER

DD Bumper number
Bumper number $N60 \text{ AVL}^{R}N^{13}N^{88}N^{578}N^{157}N^{351}N^{561}N^{592}$ $N60 \text{ AVL}^{R}N^{13}N^{88}N^{578}N^{157}N^{351}N^{561}N^{592}$ $N60 \text{ AVL}^{R}N^{13}N^{88}N^{578}N^{57}N^{51}N^{561}N^{592}$ Vehicle Type
Date Bumper #
<u> </u>

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ODIFY Bumper number $N^{60} N^{18} N^{13} N^{88} N^{518} N^{51} N^{51} N^{561} COER$ $\square \square \square$ Vehicle Type
M60 AVLB M13 M88 M518 M151 M351 M561 COER
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M60 AVLB M13 M88 M578 M151 M351 M561 M561 COER
M60 AVLB M13 M88 M578 M151 M351 M561 COER
M60 AVLB M13 M88 M518 M151 M351 M561 M791

8 MECHANIC CERTIFICATION OR TASK QUALIFICATION

1.	Carlandate Julian date
	314 "EVALL 63B 12 634711
2.	MOS MOS
3.	Mechanic's name
	If CERTIFICATION, enter:
	If CERTIFICATION, enter: TRACK WHEEL TURR COMMO Tech Area
4.	Tech Area
5.	A B Certification Level
	If TASK QUALIFICATION, enter:
	Weo Vr Will Was Was Was Was Was Coek Cowno Ednibueut
6.	Type
7.	Task Number
Ω	Authorizants Signatura

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